



# Installation Instructions

No. 738597

Field Use

NAME	WHERE USED	APPROVALS	DATE	MADE BY	SHEET 1 OF 3
1132 PRINTER					
				APPROVED BY	DATE PREPARED

THIS MANUAL IS A GUIDE FOR INSTALLING THE 1132 PRINTER AND SHOULD BE USED IN CONJUNCTION WITH THE SYSTEM INSTALLATION MANUAL

- A. UNPACKING
- B. MACHINE LOCATION
- C. POWER OFF CHECK
- D. POWER ON CHECK
- E. OPERATIONAL CHECK

THINK AND WORK SAFELY

ENG. CHANGE	DATE NO.	28FEB66 415759B	18DEC67 131276	26APR68 131285					DATE TYPED VE 18DEC67
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				APPROVED BY	DATE PREPARED

## A. UNPACKING:

1. REMOVE OR REVERSE "U" SHAPED CLAMPING BRACKETS ON EACH OF THE 4 RUBBER SHOCK MOUNTS UNDER THE PRINT UNIT. (REFERENCE DRAWING PART NUMBER 738162 SHEET 1).
2. INSTALL THE FOLLOWING (REFERENCE DRAWING PART NUMBER 738162 SHEET 2):
  - A. PLATEN ASSEMBLY AND FORMS TRACTOR ASSEMBLY.
  - B. TWO LOWER PAPER GUIDES (PART NUMBER 738139)
  - C. TWO UPPER PAPER GUIDES (PART NUMBER 2532460)
  - D. PAPER GUIDE (PART NUMBER 738539)
  - E. RIBBON
3. INSTALL KICKSTRIPS PER REFERENCE DRAWING PART NUMBER 738206.
4. UNPACK AND PLACE FORM STAND (PART NUMBER 2243650) IN PLACE.

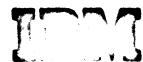
## B. MACHINE LOCATION

1. LOCATE THE UNIT IN THE SYSTEM GROUPING.
2. LEVEL THE UNIT BY EXTENDING THE TWO LEVELING SCREWS LOCATED BY THE FRONT CASTERS ON THE MACHINE FRAME.

## C. POWER OFF CHECK:

1. ROTATE PRINT MECHANISM BY HAND TO MAKE SURE THAT THE MACHINE IS FREE OF BINDS. (ROTATE LARGE PULLEY COUNTER-CLOCKWISE.)
2. MOVE CARRIAGE RIGHT AND LEFT, ALSO BACK AND FORTH TO MAKE SURE IT IS FREE OF BINDS.

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3. CHECK FOR CORRECT VOLTAGE AND FREQUENCY RATING.
4. CHECK THAT PADDLE CARDS AND SLT CARDS ARE SECURELY PLUGGED IN THE GATE.

D. POWER ON CHECK:

1. MOTOR SWITCH OFF
2. PLUG POWER AND SIGNAL CABLES INTO CPU.
3. MOTOR SWITCH ON, CHECK THAT THE DRIVE MOTOR, CARRIAGE MOTOR, AND GATE BLOWER ARE OPERATING.
4. CHECK DC VOLTAGES:

<u>VOLTAGE</u>	<u>MEASURE AT</u>	<u>RANGE OF VOLTAGE</u>
-3V	GTB-12	-2.88 TO -3.12
+3V	GTB-5	+2.88 TO +3.12
+6V	GTB-2	+5.76 TO +6.24
+12V	TB2-10	+11.04 TO +12.96
+48V	GTB-17	+44.16 TO 51.84

5. CHECK OPERATION OF CARRIAGE SPACE AND RESTORE KEYS.

E. OPERATIONAL CHECK:

RUN 1132 DIAGNOSTICS TO CHECK PRINTER AND METER.

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