

738162

STANDARDS CODE		TECH SERVICES APPRO	
ELEC			
RELEASED FOR ASM		QTY	
738200		1	
		FINISH	

SYM	DATE	CHANGE NO	TECH APPRO	SYM	DATE	CHANGE NO	TECH APPRO	DEVELOPMENT NO	Q/M
SEE EC HIST				27SEP67	131261				
NOV67	419-118			5JAN68	131278				
EMM67	131255								
IMAY67	415753G								

738162

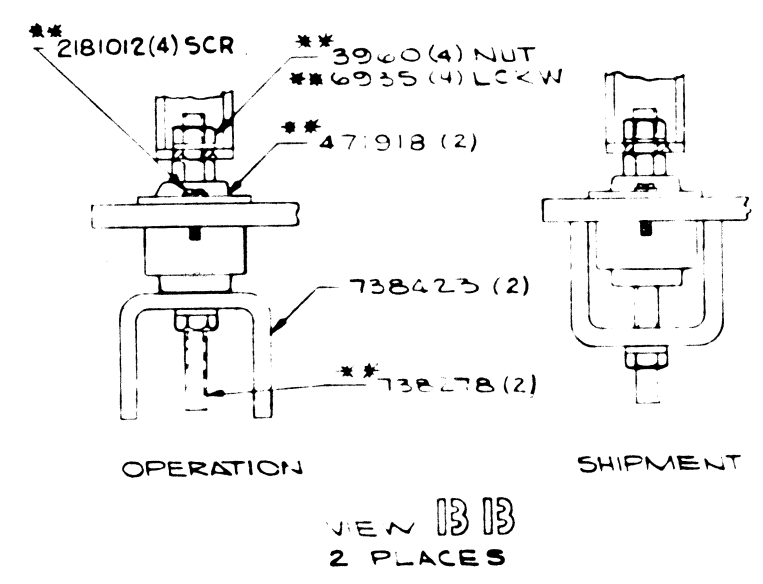
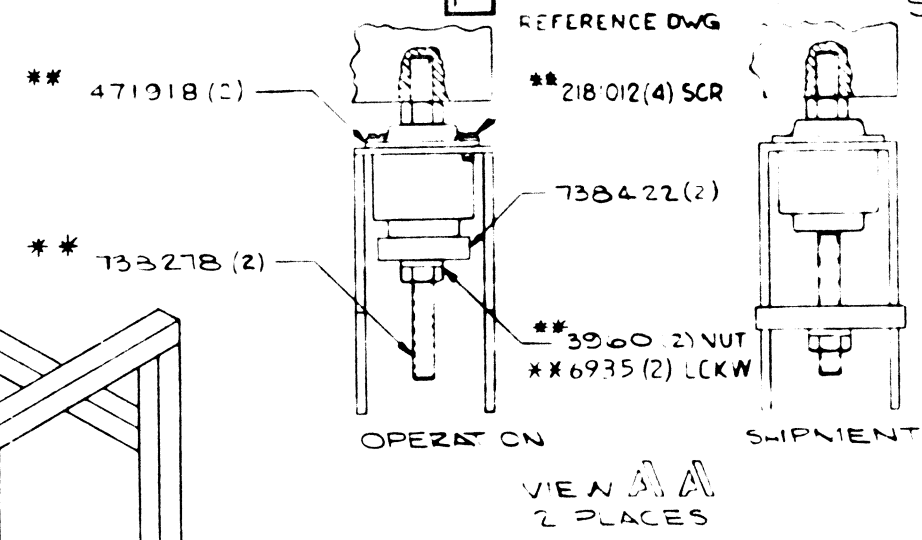
SHEET 1 OF 2

738222
BASE CASTING

738266 REF

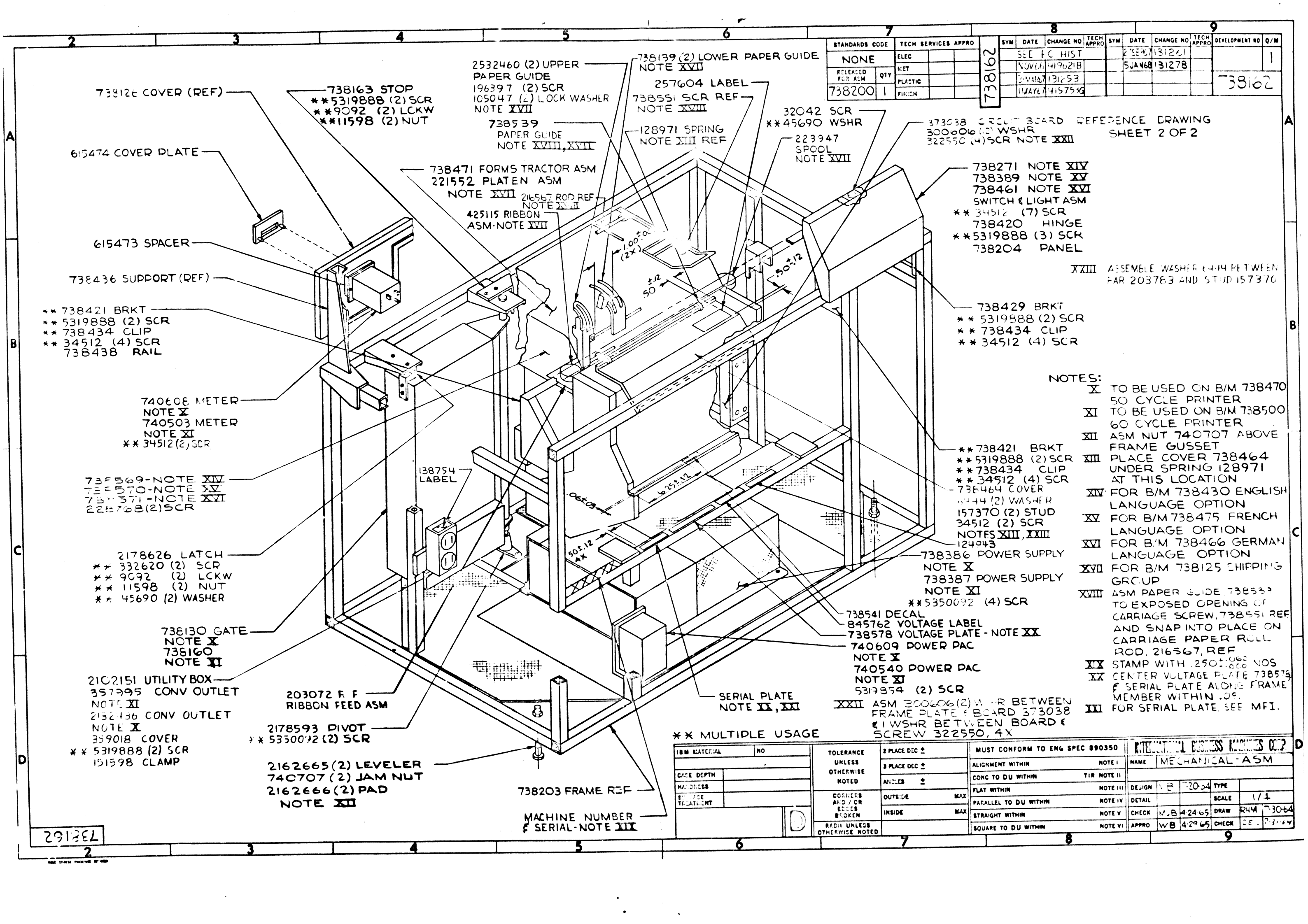
738203 FRAME ASM

** MULTIPLE USAGE



TBM MATERIAL		NO	TOLERANCE UNLESS OTHERWISE NOTED		2 PLACE DEC ±	3 PLACE DEC ±	ANGLES ±	MUST CONFORM TO ENG SPEC 890350		INTERNAL CHECKS (MINES QCP)	
CAGE DEPTH			CORNERS AND / OR EDGES BROKEN		OUTSIDE	INSIDE		ALIGNMENT WITHIN	NOTE I	NAME	MECH ASM -
MATERIAL			RADI UNLESS OTHERWISE NOTED					CONC TO DU WITHIN	TIR NOTE II	DESIGN	ELM 2-11-63
ELECTRICAL								FLAT WITHIN	NOTE III	DETAIL	
								PARALLEL TO DU WITHIN	NOTE IV	CHECK	WJB 4-24-65
								STRAIGHT WITHIN	NOTE V	APPRO	WB 4-29-65
								SQUARE TO DU WITHIN	NOTE VI	CHECK	

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STANDARDS CODE	TECH SERVICES APPRO	SYM	DATE	CHANGE NO	TECH APPRO	SYM	DATE	CHANGE NO	TECH APPRO	DEVELOPMENT NO	Q/M
NONE	ELEC	738162	SEE EC HIST			738162	131261				1
RELEASED FOR ASM	QTY		NOV66	4196218			5JAN68	131278			
738200	1		2V412	131253							
			1MAY67	4157550							

373038 CIRCUIT BOARD REFERENCE DRAWING
300606 (2) WSHR
322550 (4) SCR NOTE XXII
SHEET 2 OF 2

738271 NOTE XIV
738389 NOTE XV
738461 NOTE XVI
SWITCH & LIGHT ASM
** 34512 (7) SCR
738420 HINGE
** 5319888 (3) SCR
738204 PANEL

XXIII ASSEMBLE WASHER 444 BETWEEN
BAR 203783 AND STUD 157370

738429 BRKT
** 5319888 (2) SCR
** 738434 CLIP
** 34512 (4) SCR

- NOTES:
- X TO BE USED ON B/M 738470
50 CYCLE PRINTER
 - XI TO BE USED ON B/M 738500
60 CYCLE PRINTER
 - XII ASM NUT 740707 ABOVE
FRAME GUSSET
 - XIII PLACE COVER 738464
UNDER SPRING 128971
AT THIS LOCATION
 - XIV FOR B/M 738430 ENGLISH
LANGUAGE OPTION
 - XV FOR B/M 738475 FRENCH
LANGUAGE OPTION
 - XVI FOR B/M 738466 GERMAN
LANGUAGE OPTION
 - XVII FOR B/M 738125 SHIPPING
GROUP
 - XVIII ASM PAPER GUIDE 738539
TO EXPOSED OPENING OF
CARRIAGE SCREW, 738551 REF
AND SNAP INTO PLACE ON
CARRIAGE PAPER ROLL
ROD, 216567, REF
 - XIX STAMP WITH .250±.008 NOS
 - XX CENTER VOLTAGE PLATE 738579
F SERIAL PLATE ALONG FRAME
MEMBER WITHIN .09.
 - XXI FOR SERIAL PLATE, SEE MFI.

738386 POWER SUPPLY
NOTE X
738387 POWER SUPPLY
NOTE XI
** 5350092 (4) SCR

738541 DECAL
845762 VOLTAGE LABEL
738578 VOLTAGE PLATE - NOTE XX
740609 POWER PAC
NOTE X
740540 POWER PAC
NOTE XI
5319854 (2) SCR

XXII ASM 300606 (2) WSHR BETWEEN
FRAME PLATE & BOARD 373038
& 1 WSHR BETWEEN BOARD &
SCREW 322550, 4X

** MULTIPLE USAGE

IBM MATERIAL		NO	TOLERANCE UNLESS OTHERWISE NOTED	2 PLACE DEC ±		MUST CONFORM TO ENG SPEC 890350		INTERNATIONAL BUSINESS MACHINES CORP							
				3 PLACE DEC ±		ALIGNMENT WITHIN		NOTE I	NAME	MECHANICAL-ASM					
CASE DEPTH				ANGLES ±		CONC TO DU WITHIN		TIR	NOTE II						
MAX DEPTH						FLAT WITHIN		NOTE III	DESIGN	N.B	72054	TYPE			
SURFACE TREATMENT			CORNERS AND/OR EDGES BROKEN	OUTSIDE		MAX	PARALLEL TO DU WITHIN		NOTE IV	DETAIL		SCALE	1/1		
				INSIDE		MAX	STRAIGHT WITHIN		NOTE V	CHECK	N.B	42465	DRAW	RHM	73064
			RADI UNLESS OTHERWISE NOTED				SQUARE TO DU WITHIN		NOTE VI	APPRO	WB	42965	CHECK	EE	73064

2912EL