



DATE 16MAY68  
CHANGE NO. 131287

WHERE USED: 1132

WRITTEN BY: JES

CHECKED BY:

APPROVED BY: EIK

1.0 PREPARATION:

1.1 READ INSTRUCTIONS COMPLETELY AND STUDY INSTRUCTION DRAWINGS TO BECOME ACQUAINTED WITH PROCEDURES AND PARTS USED.

1.2 CHECK BILL OF MATERIAL TO DETERMINE THAT ALL PARTS WERE RECEIVED. PROCURE ANY MISSING PARTS BEFORE BEGINNING INSTALLATION.

2.0 PRE-REQUISITES AND/OR COMPANION BM'S:

2.1 PRE-REQUISITES:

NONE

2.2 COMPANIONS:

NONE

3.0 SPECIAL TOOLS:

NONE

4.0 INSTALLATION TIME:

<u>MAN HOURS</u>	<u>MACHINE HOURS</u>	<u>SYSTEM HOURS</u>
0.5	0.3	0.3

5.0 PURPOSE:

TO ELIMINATE A PINCH POINT SAFETY HAZARD.

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6.0 DESCRIPTION:

RIBBON FEED TIE ROD LINK ASSEMBLY 223890 AND RIBBON FEED TIE ROD EXTENSION BRACKET 738228 ARE REMOVED AND REPLACED BY NEW RIBBON FEED TIE ROD LINK ASSEMBLY 2532473, THE CONFIGURATION OF WHICH ELIMINATES PINCH POINTS WITH THE DRIVE BELT SAFETY COVER, THE FEED CHECK PAWL SPRING STUD AND THE RIBBON SPOOL.

7.0 INSTALLATION:

7.1 OPEN TOP COVER

7.2 WITH POWER ON AND RIBBON FEED MECHANISM OPERATING, NOTE DIRECTION OF RIBBON TRAVEL. IT SHOULD BE FROM LEFT TO RIGHT, REVERSE DIRECTION IF NECESSARY.

7.3 REMOVE ALL POWER FROM PRINTER.

7.4 ROTATE PRINT MECHANISM (TURN LARGE PULLEY C' CLOCKWISE) AS REQUIRED TO LOCATE THE RIBBON FEED MECHANISM IN THE EXTREME RIGHT LATERAL POSITION.

7.4.1 REFERRING TO REFERENCE DRAWING 738229 PROVIDED, NOTE PAWL F AND STUD E. THE RELATIONSHIP OF THESE PARTS IN THE MACHINE SHOULD APPROXIMATE THAT OF THE DRAWING AND ARE TO BE UTILIZED FOR RE-ASSEMBLY PURPOSES.

7.5 REMOVE THE SMALL SAFETY GEAR GUARD ATTACHED TO THE REAR OF THE LARGE BELT GUARD.

7.6 REMOVE RIGHT SET (2) OF BRACKET AND LINK J MTG SCRS 186759, RETAIN SCREWS FOR MOUNTING NEW LINK ASSEMBLY.

7.6.1 DISCONNECT SPRING CLIP AND REMOVE COMBINATION BRACKET AND LINK ASSEMBLY.

7.6.2 DISCARD PARTS LOCALLY.

7.7 UTILIZING 2 SCREWS REMOVED IN STEP 7.6, ASSEMBLE LOOSELY NEW LINK ASSEMBLY 2532473 AND LINK "J".

7.7.1 CONNECT PIVOT END OF NEW LINK ASSEMBLY TO THE L.H. RIBBON FEED OPERATING ARM UTILIZING LINK ASSEMBLY SPRING CLIP.

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7.7.2 HOLDING LINK "J" TO THE FRONT OF THE MACHINE, POSITION LATERALLY THE NEW LINK ASSEMBLY TO SIMULATE ORIGINAL LOCATION OF PAWL F TO STUD E AS NOTED IN STEP 7.4.1. THEN SET MOUNTING SCREWS ACCORDINGLY.

7.8 REMOUNT SAFETY GEAR GUARD REMOVED IN STEP 7.5.

8.0 TEST PROCEDURE:

CHECK THAT LINK "J" DOES NOT MAKE CONTACT WITH THE PRINT WHEELS.

9.0 AFTER INSTALLATION:

9.1 COMPLETE ANY REQUIRED FORMS ACCOMPANYING THIS BM.

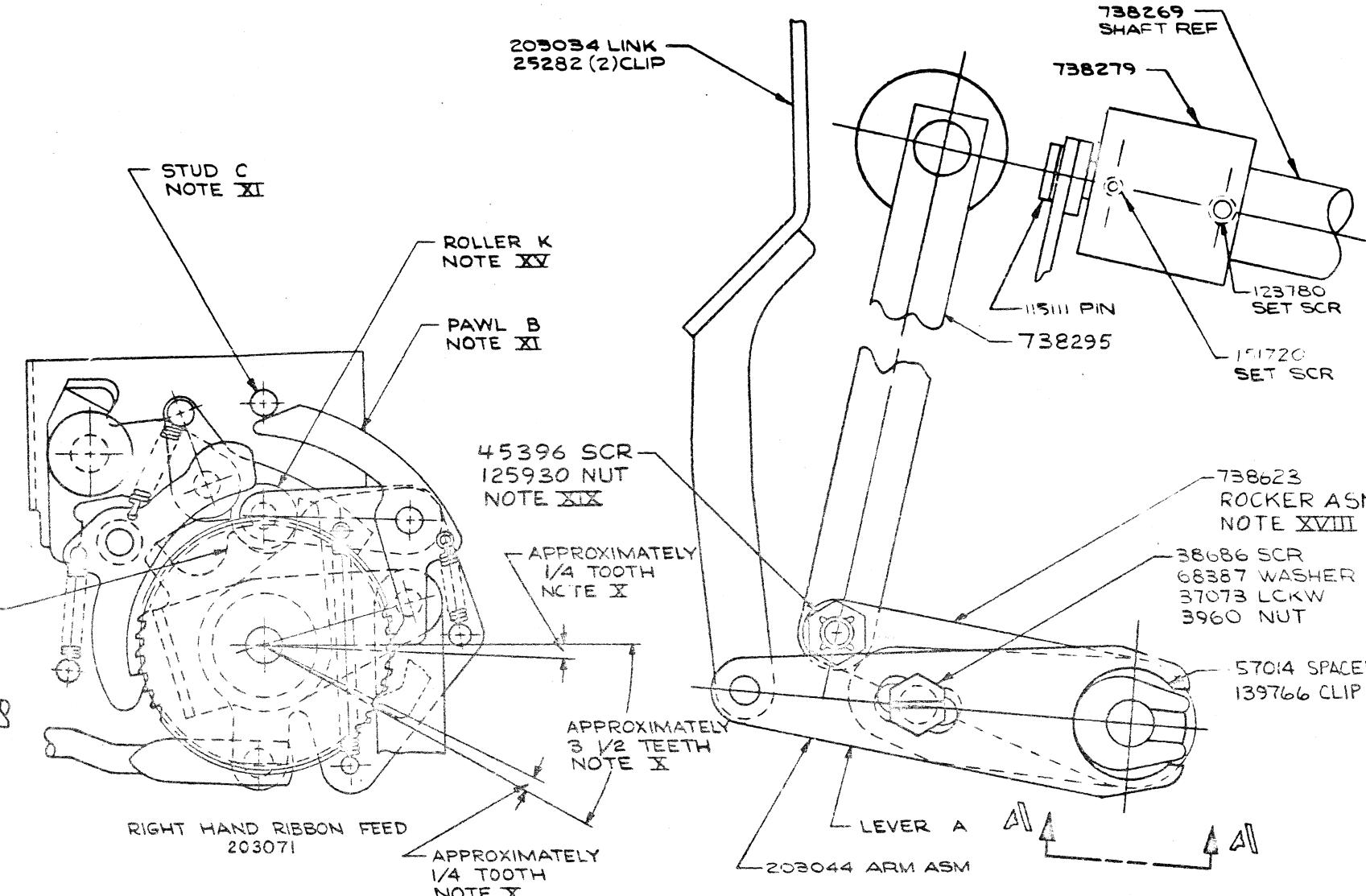
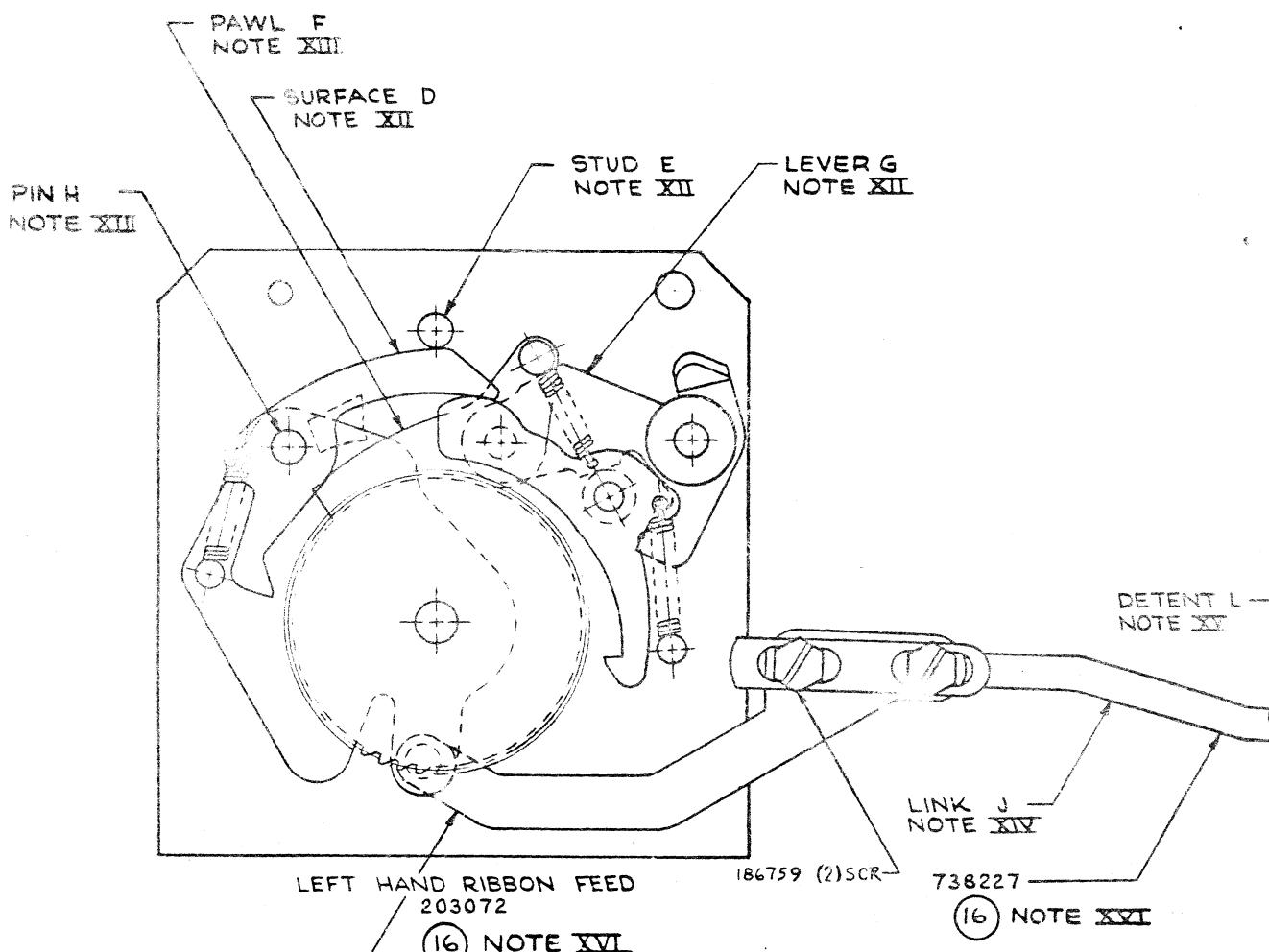
9.2 MAKE NECESSARY CHANGES TO DOCUMENTS AND RECORDS REQUIRED.

9.3 REPORT INSTALLATION COMPLETE TO YOUR MANAGER.

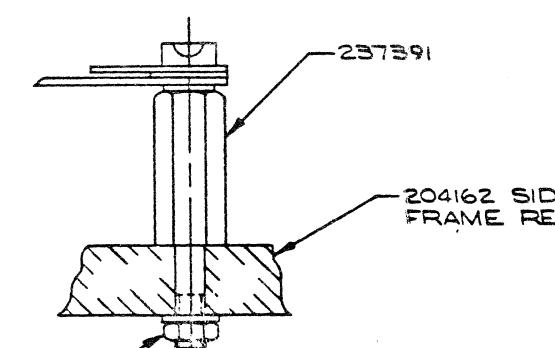
2 3 4 5

STANDARDS CODE	TECH SERVICES APPRO		SYM	DATE	CHANGE NO	TECH APPRO	SYM	DATE	CHANGE NO	TECH APPRO	DEVELOPMENT NO	Q										
	I-0425																					
	ELEC																					
	RELEASED FOR ASM	QTY																				
738200	1		38229				54-55	415274		15MAR67	415753E											
			38229				AUG 65	415760A		22JUN67	415769A											
			38229				JUN 66	415760G		20JUN68	131287											
			38229				AUG 66	415753D					738229									

REFERENCE DRAWING



**XIX** IF 223900 IS UTILIZED, REMOVE STUD AND ROLLER AT THIS LOCATION. OTHER SET OPTIONAL. ASSEMBLE 738295 ACCORDINGLY



4564 NUT  
7192 LCK

VIEW A-A  
SCALE: 1/1

#### NOTES

ITEMS:

- XI ADJUST LEVER "A" FOR LENGTH AND POSITION
- XII FEED PAWL "B" MUST NOT STRIKE STUD "C" WHEN FEEDING RIBBON ON SPOOL
- XIII SURFACE "D" OF FEED PAWL MUST NOT LEAVE STUD "E" WHEN FEEDING RIBBON OFF SPOOL
- XIV REVERSE PAWL "F" MUST BE FREE TO BE INTERPOSED IN THE PATH OF PIN "H" WHEN LEVER "G" IS OPERATED BY REVERSING RIVET ON RIBBON
- XV REQUIRED CONDITIONS ON LEFT HAND RIBBON FEED ARE OBTAINED BY ADJUSTING LINK "
- XVI DIRECTION OF RIBBON FEED IS DETERMINED BY POSITION OF ROLLER "K" IN DETENT
- XVII MUST CONFORM TO ENGR SPEC 871020. ENCIRCLED NUMBERS REFER TO CORRESPONDING NOTES IN SPEC

XVII PART 222900 OR 237474 MAYBE SUBSTITUTED FOR 738623

ITEM MATERIAL		NO		TOLERANCE UNLESS OTHERWISE NOTED	2 PLACE DEC $\pm$	MUST CONFORM TO ENG SPEC 890350		KODAK GRAPHIC MACHINES CORP		
CASE DEPTH		ALIGNMENT WITHIN			NOTE I		NAME			
HARDNESS		CONC TO DU WITHIN			TIR NOTE II		RIBBON FEED ASM			
SURFACE TREATMENT		ANGLES	$\pm$		FLAT WITHIN		NOTE III		DESIGN	
CORNERS AND / OR EDGES BROKEN		OUTSIDE	MAX		PARALLEL TO DU WITHIN		NOTE IV		ELM 6.21.63	
		INSIDE	MAX		STRAIGHT WITHIN		NOTE V		TYPE 1132	
RADII UNLESS OTHERWISE NOTED		SQUARE TO DU WITHIN			NOTE VI		DETAIL	SCALE 2/1 ENOTED		
							CHECK	WB 4-24-65	DRAW RLF 6-21-6	
							APPRO	WB 4-29-65	CHECK SW B 26-6	