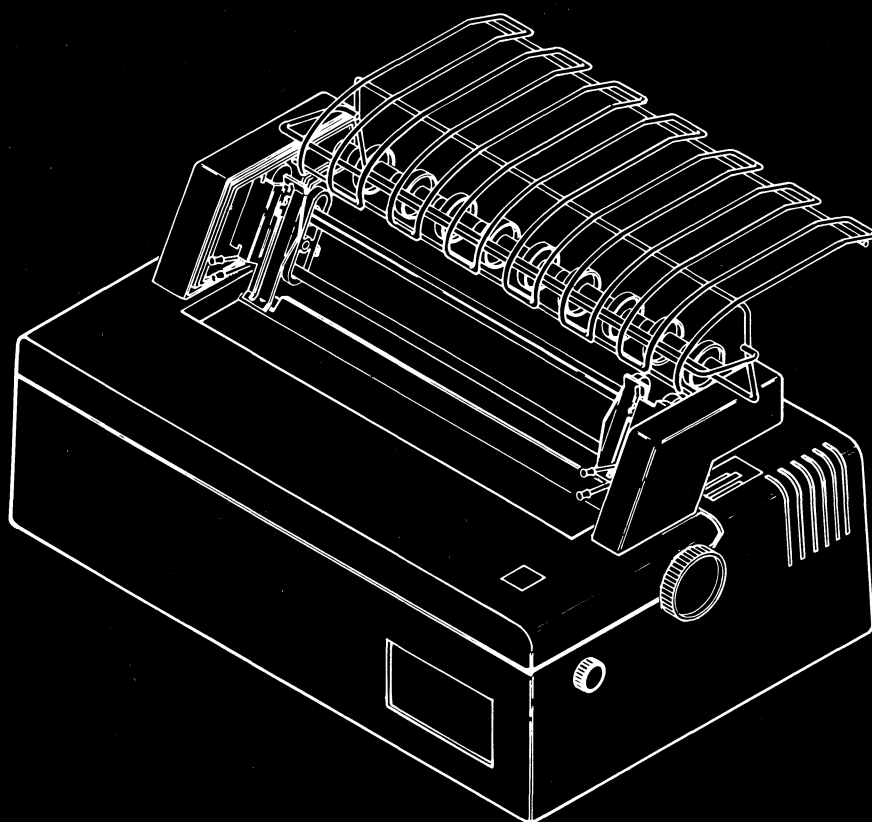




**IBM 5103
Printer
Parts Catalog**



*IBM 5103
Printer
Parts Catalog*



Maintenance Library

5103

**Printer
Parts Catalog**

PREFACE

This Illustrated Parts Catalog (IPC) contains listings and illustrations of all replaceable assemblies, subassemblies and detail parts released to Production Control on or before November 1, 1977.

Fourth Edition (November 1977)

Changes are continually made to the specifications herein; any such change will be reported in subsequent revisions or FE Supplements.

A form for reader's comments is provided at the back of this publication. If this form has been removed, comments may be addressed to IBM Corporation, Publications, Department 245, Rochester, Minnesota 55901.

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HOW TO USE THIS PARTS CATALOG

PART I

To find parts quickly, a general understanding of the structure of this catalog is necessary. The catalog is divided into three major sections:

- The Visual Index, containing overall views of the machine, with call-outs pointing to detailed figures.
- The Catalog Section, containing a pictorial breakdown of assemblies and subassemblies.
- The Numerical Index, which is a numerical list of all parts used in the machine, with cross-references to the figure on which the part is found.

VISUAL INDEX

The Visual Index, located before the Catalog Section, contains a reduced illustration of every figure in the Catalog Section. The reduced illustrations are tied together with flow arrows to form a natural progression from large assemblies to small assemblies and possibly subassemblies. In effect, a visual table of contents is formed by the Visual Index illustrations.

CATALOG SECTION

The Catalog Section contains the full-sized illustrations previously noted in the Visual Index. Index numbers on figures refer to corresponding entries in the Group Assembly Parts List accompanying each figure. Refer to part II for explanation of terms used in the Group Assembly Parts List.

ATTACHING PARTS LIST

The Attaching Parts List contains common screws, nuts, washers, etc. that are used in the machine. Index numbers for attaching parts are on the illustration, and the description is in the Attaching Parts List.

NUMERICAL INDEX

The Numerical Index is located after the Catalog Section and contains a complete list, in numerical order, of all part numbers used on the machine. Listed with the part number is the index and figure number on which the part is illustrated. The numerical index makes it possible to locate a part when only the part number is known.

STACKED INDEX NUMBERS

Stacked Index numbers are used when showing a part and its attaching hardware. The sequence of a typical stack is shown at the right. The circled index number indicates the assembly is broken down within the figure.

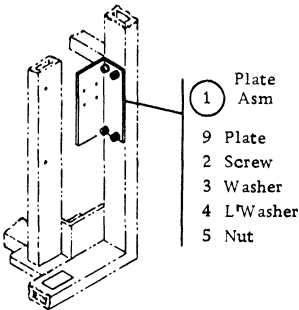


ILLUSTRATION NOTES

Cross-reference notes are directly on the illustration. The illustration's next higher assembly reference, normally located in the upper left corner of the page will read: "For Parts Not Shown See Figure X". If an assembly is referenced to a lower level figure, the note located next to the index number will read: " 5 See Figure X."

DOUBLE LINED DETAIL BOX

The double lined box differentiates between parts shown on the basic model and parts related to a level and/or feature difference. An explanation of the level or feature difference is given in the double lined box.

FINDING A PART

The Visual Index is the starting point for locating a part. The illustrations in the Visual Index are reduced versions of all illustrations in the Catalog Section; therefore, the illustrations can be used to find the assembly containing the desired part. Use references to the detailed figure in the Catalog Section, or to another Visual Index illustration, to determine location of part number.

Once the detailed figure in the catalog section is determined, finding the part on the figure and referring to the listing for the part number and description is all that is required in most cases. If the first catalog section figure referenced shows the assembly containing the required part, the index number for the assembly will reference a lower-level figure where the assembly is broken down to its component parts. If the figure referenced by the Visual Index contains neither the part nor an assembly containing the part, it is then necessary to go to the next higher assembly figure. This figure should then contain the part or an assembly containing the part; if not, an even higher level figure must be used. Refer back to the Visual Index for some other figure that could show the desired part.

Note: Many detailed parts are unavailable, because they are part of an inseparable assembly (two or more parts welded or bonded together), or because they are part of an assembly purchased as a unit. If parts are found on a welded or bonded assembly, the following note follows the description of the assembly: "Assembly components are not replaceable." If the part is found on a purchased assembly, and the detail parts of this assembly do not have IBM part numbers, the note following the assembly description will read: "Assembly components are not available." In either case, you need to obtain the part number of the assembly, rather than the detailed part.

EXAMPLE FOR ORDERING PARTS

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
90	5726422		FAN ASSEMBLY-PS ENCLOSURE FOR NEXT HIGHER ASM SEE LIST 3-13 AND FOR ILLUSTRATION FIG. 50			
- 1	334821	2	* TERMINAL RING 18-22 AWG, NO. 8 INS			
- 2	187854	1	* SHIELD, TERMINAL BLOCK-2 POS			
- 3	6367050	1	* FAN ASM-NO CONNECTOR			
- 4	5357050	1	* BLADE			
- 5	5357057	1	* MOTOR			
- 6	5726426	1	* HEADER-POWER SUPPLY FAN			

If the entire fan is required, part number 5726422 should be ordered (all one dot items will be received). If only the sub-assembly is required, part number 5357050 should be ordered (all two dot items will be received). Each part may be ordered individually.

HOW TO USE THIS PARTS CATALOG

PART II

A *AR*

As Required (AR) in the units per assembly column denotes that the quantity is used as required.

B *ATT PT*

Attaching Parts: These parts are used to attach a subassembly to an assembly. The attaching parts are listed in the last list just before the numeric index. Special attaching parts are listed with the figure.

C *INDENTURE*

The relationship of a part to its next higher assembly is indicated by indentures. For example:

1 2 3 4

Unit

- . Assemblies and Detail Parts of Unit
- . Attaching Parts for Assemblies & Detail Parts
- . . Subassemblies
- . . Attaching Parts for Subassemblies
- . . . Detail Parts for Subassemblies, etc.

D *NR*

The NR in the part number column denotes the part is procurable but not recommended for field replacement, and that the next higher assembly should be ordered.

E *NP*

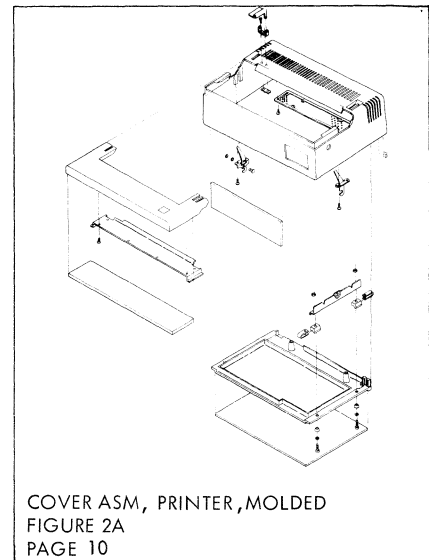
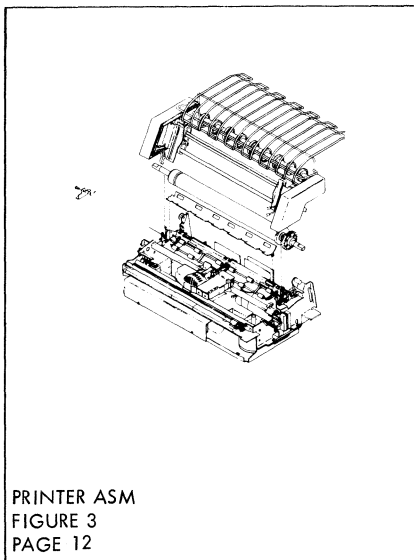
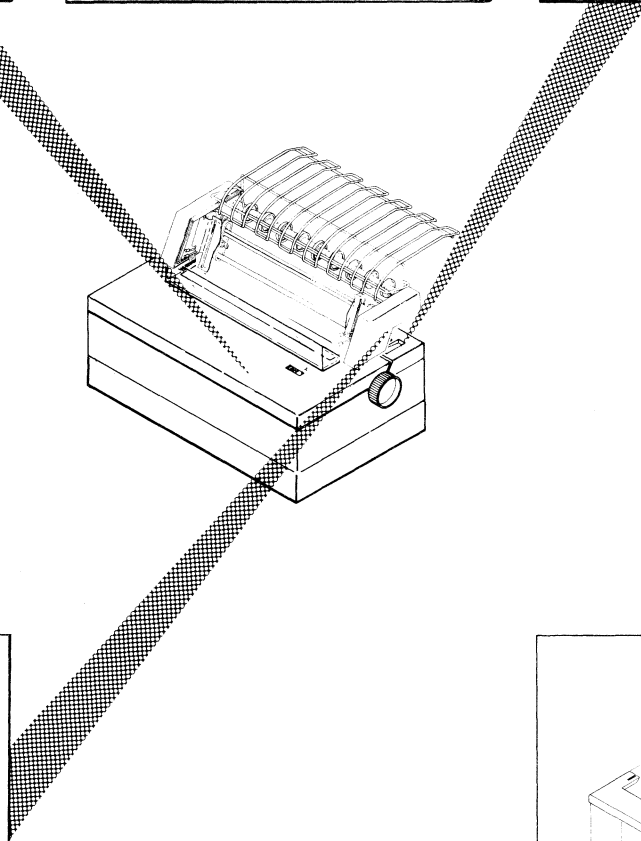
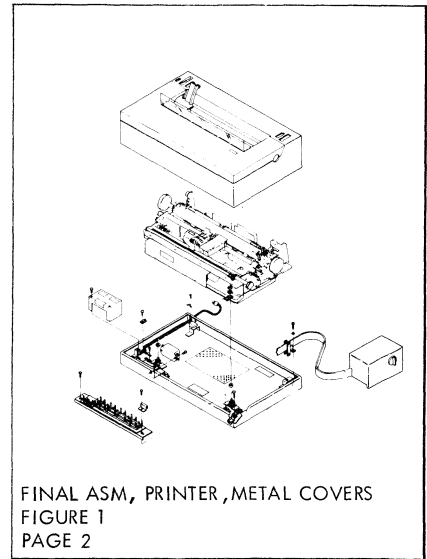
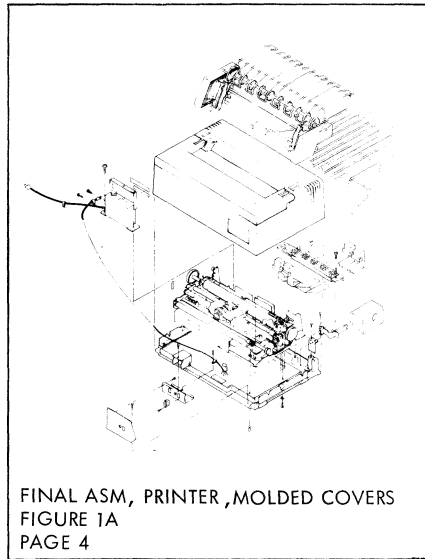
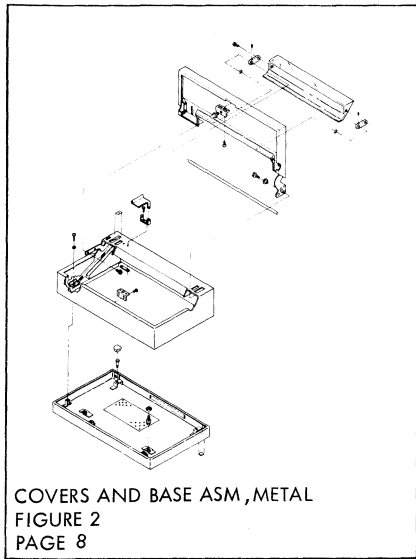
The entry NP in the part number column denotes the assembly is non-procurable and the detail parts should be ordered separately.

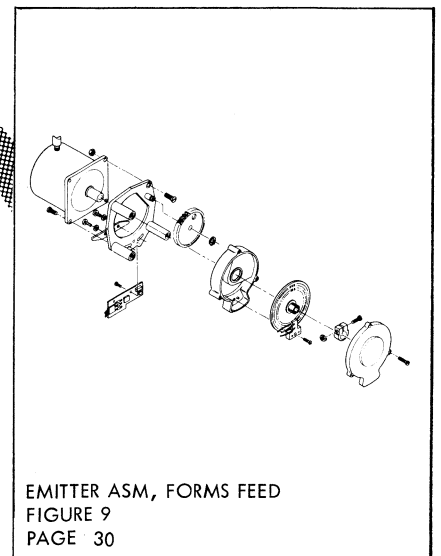
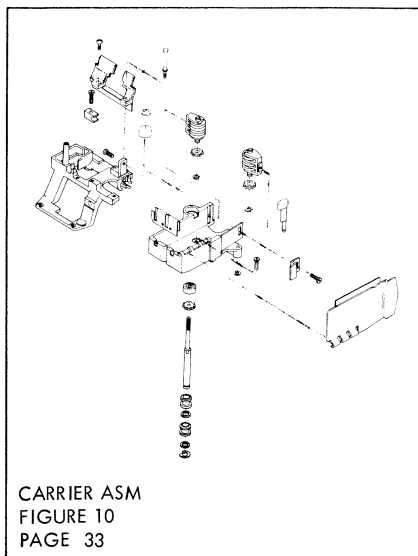
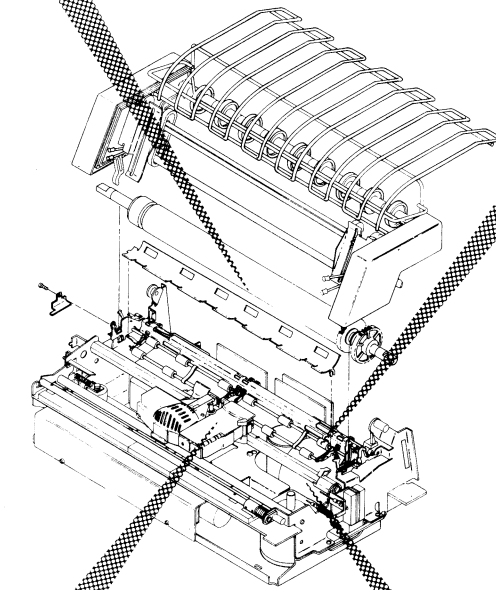
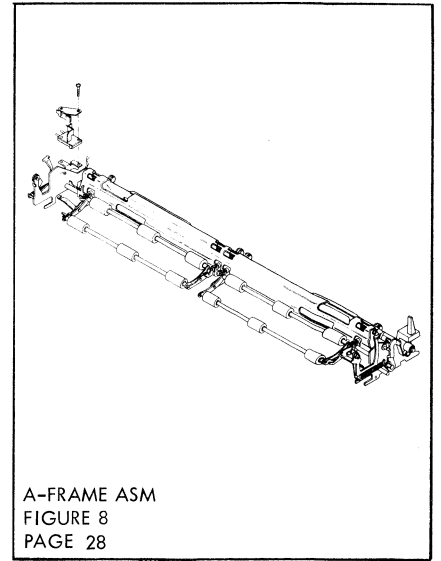
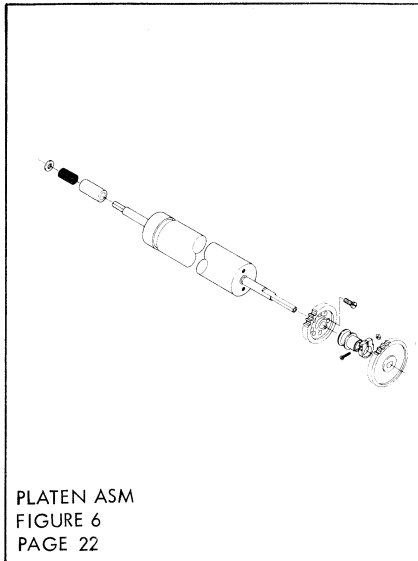
F *NO NO.*

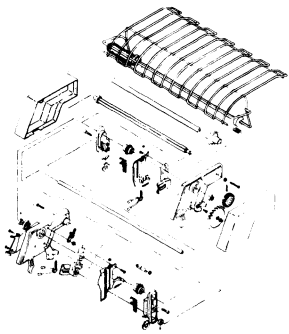
When this indication appears in the part number column, it denotes a group of parts for which no assembly part number has been assigned, and the detail parts should be ordered separately.

EXAMPLE OF PARTS LIST

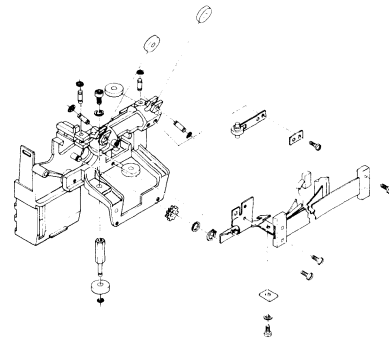
FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION			
			1	2	3	4
37 —	2448605		MOTOR ASM, DRIVE			
—			FOR NEXT HIGHER ASM SEE LIST 27-44			
—			AND FOR ILLUSTRATION FIG. 37			
— 1	2204176	1	• PULLEY			
— 2	79842	AR				
— 3	2204116	NR	• SETSCREW, SPLINE DR CUP PT 8-32 X 3/8 LG			
— 4	NO NO.	1	• MOTOR ASM, 220V AC 60 HZ			
— 5	2204082	1	• MOTOR ASM, 220V AC 50 HZ			
— 6	2204033	1	• FERRULE, OUTER			
— 7	2199258	1	• FERRULE, INNER			
— 8	2199401	1	• MOTOR, DRIVE-220V 60/50 HZ			
			• PLATE, MOTOR MT			



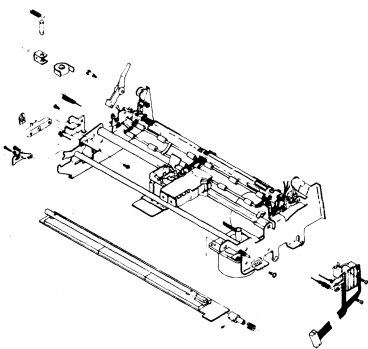
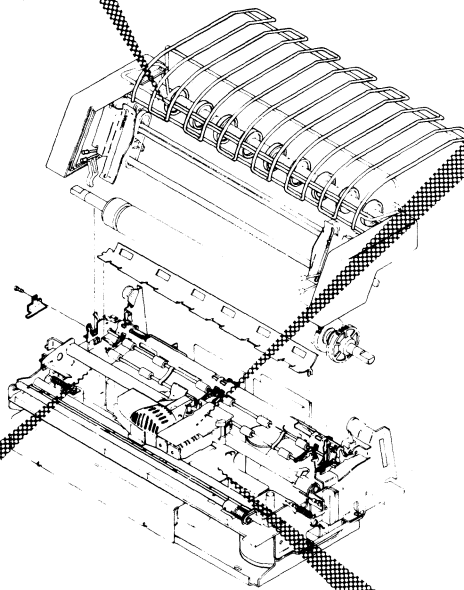




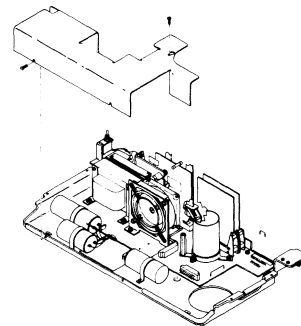
FORMS FEED ASM
FIGURE 5
PAGE 18



CARRIER ASM
FIGURE 11
PAGE 34



FRAME ASM
FIGURE 4
PAGE 14



POWER SUPPLY ASM
FIGURE 7
PAGE 24

EC Identification Sheet

EC 829579A (affects housing on I/O Connectors)

- With EC — No brass inserts in housing mounting screw holes.
- Without EC — Brass inserts in housing mounting screw holes.

EC 832641 (affects I/O Connector Mounting Screw) Prevents binding of screw

- With EC — Collar P/N 2451397 and roll pin P/N 255886 (Figure 1 Detail A Index No. 13C)
- Without EC — Clip P/N 1608419 (Figure 1 Detail A Index No. 13C)

EC 386314 (affects 120 cps Print Head)

- With EC — 80 cps machine has 120 cps print head.
- Without EC — 80 cps machine has 80 cps print head.

EC 579969 (affects External Covers)

- With EC — Plastic covers with power on switch located at right front of machine.
- Without EC — Metal covers with power on switch under platen knob.

EC 579767 (affects Forms Emitter Adjustments)

- With EC — Brass plate (Figure 9, Index No. 9A) under forms emitter amplifier adjusting screws.
- Without EC — No brass plate (Figure 9, Index No. 9A).

EC 579581 (affects EOF switch)

- With EC — Actuator lever for EOF Switch is located under platen.
- Without EC — Actuator lever for EOF Switch is located in back of platen.
Ref: Figure 8

EC 579607 (affects Forms Tractor Unit)

- With EC — Left tractor assembly is adjustable and side frames are black.
- Without EC — Side frames are not black.

EC 579623 (affects Circuit Cards and Forms Feed Emitter)

- With EC — A1A1 card is P/N 5863340 and there is no forms amplifier card (Figure 9, Item 8) mounted on the forms feed emitter assembly.
- Without EC — A1A1 card is P/N 5863338 and the forms amplifier card is mounted on the forms feed emitter assembly.

EC 579627 (affects Ribbon Release Knob)

- With EC — The ribbon release knob (Figure 10, Item 13) does not have a straight shaft.
- Without EC — The ribbon release knob (Figure 10, Item 13) has a straight shaft.

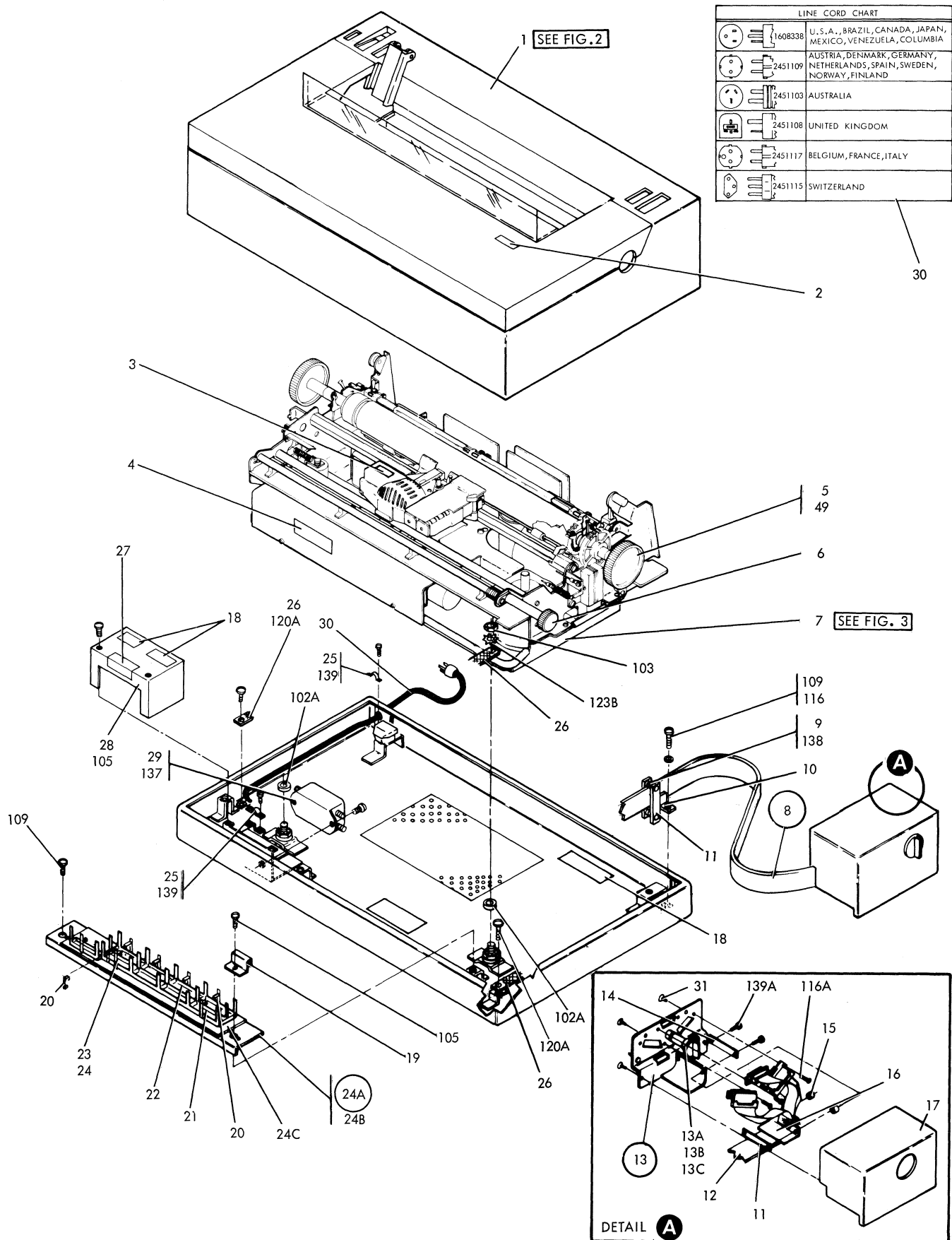
EC 579779 (affects Fan Motor)

- With EC — Plate with holes for fan guard
- Without EC — Wire type fan guard
Ref: Figure 7, Item 20

EC 579977 (Grounding of Wire Forms Guide to Forms Tractor Unit)

- With EC — An S shaped spring bolted to the inside of the left side frame (side closest to the forms path) and attached to the front rod of the forms guide assembly.
- Without EC — No spring
Ref: Figure 5, Item 50

CATALOG SECTION



[illegible]

LINE CORD CHART	
	1608239 U.S.A., BRAZIL, CANADA, JAPAN, MEXICO, VENEZUELA, COLUMBIA
	1608013 AUSTRIA, DENMARK, GERMANY, NETHERLANDS, SPAIN, SWEDEN, NORWAY, FINLAND
	1608012 AUSTRALIA
	1608011 UNITED KINGDOM
	1608014 BELGIUM, FRANCE, ITALY
	1608015 SWITZERLAND

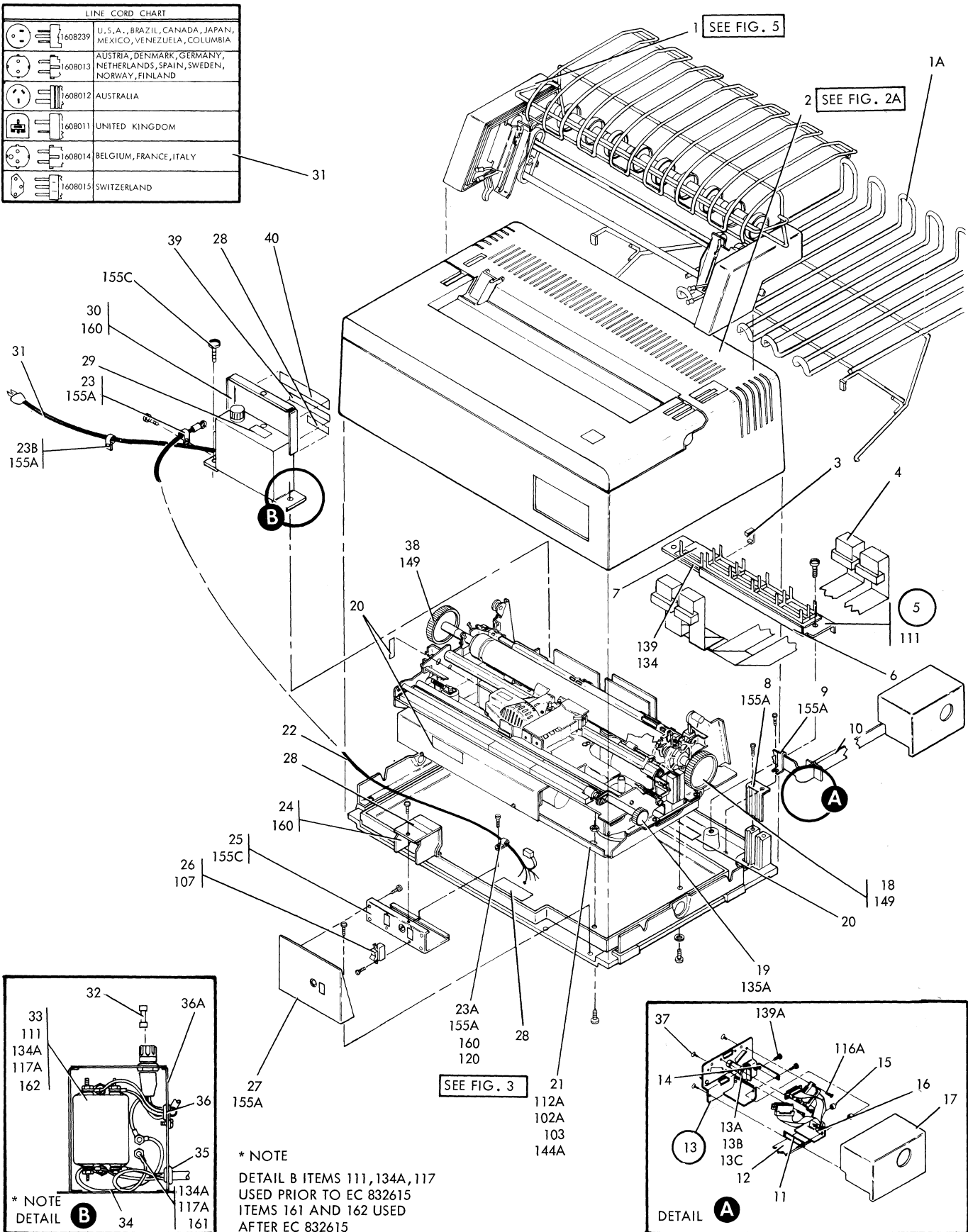


FIGURE 1A. FINAL ASM, PRINTER, MOLDED COVERS. SEE LIST 1A.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 1A			
			1	2	3	4
1A	NO NO.		FINAL ASM,PRINTER-MOLDED COVERS FOR ILLUSTRATION SEE FIG. 1A			
- 1	1638831	1	• FORMS FEED ASM-MOD 1 & 2			
- 1	4410797	1	• FORMS FEED ASM-MOD 11 & 12 FOR DETAIL BREAKDOWN SEE FIG. 5			
- 1A	1608020	1	• STACKER			
- 2	1608231	1	• COVER ASM,PRINTER-MOLDED-MOD 1 & 2			
- 2	2451365	1	• COVER ASM,PRINTER-MOLDED-MOD 11 & 12 FOR DETAIL BREAKDOWN SEE FIG. 2A			
- 3	1608329	7	• CLIP			
- 4	1608242	1	• CABLE ASM			
- 5	1608240	1	• MAPLE BLOCK ASM-MOD 1 & 2			
- 5	2451348	1	• MAPLE BLOCK ASM-MOD 11			
- 5	2451361	1	• MAPLE BLOCK ASM-MOD 12			
- 6	1608232	1	• BRACKET			
- 7	1608634	1	• BOARD ASM-MOD 1 & 2			
- 7	2451347	1	• BOARD ASM-MOD 11			
- 7	2451359	1	• BOARD ASM-MOD 12			
- 8	1608228	1	• CLAMP			
- 9	1608550	1	• CLAMP			
- 10	1608241	1	• CABLE ASM-MOD 1 & 2			
- 10	2451366	1	• CABLE ASM-MOD 11 & 12			
- 11	1608408	1	• NUT PLATE			
- 12	1608234	1	• CABLE ASM-MOD 1 & 2			
- 12	2451367	1	• CABLE ASM-MOD 11 & 12			
- 13	1608420	1	• BRACKET-MOD 1 & 2			
- 13	4836378	1	• BRACKET-MOD 11 & 12			
- 13A	1608403 NR	1	• BRACKET			
- 13B	1608412 NR	1	• SCREW-MOD 1 & 2			
- 13B	4836379 NR	1	• STUD ASM-MOD 11 & 12			
- 13C	1608419 NR	1	• RING,RETAINING-MOD 1&2 USED ON MACHINES W/O EC 823641			
- 13C	2451397 NR	1	• COLLAR-ALL MODELS AFTER EC 832641 USED ON MACHINES WITH EC 823641			
- 14	1608409	1	• BAR			
- 15	815219	2	• SPACER			
- 16	1608407	1	• BRACKET,ANGLE			
- 17	2451314	1	• HOUSING-MOD 1 & 2 USED ON MACHINES WITHOUT EC 829579A			
- 17	2451121	1	• HOUSING-MOD 1 & 2 USED ON MACHINES WITH EC 829579A			
- 17	4836376	1	• HOUSING-MOD 11 & 12			
- 18	843421	1	• KNOB-MOD 1 & 2			
- 18	4410799	1	• KNOB-MOD 11 & 12			
- 19	1608238	1	• KNOB ASM,EMITTER-MOD 1 & 2			
- 19	2451388	1	• KNOB ASM,EMITTER-MOD 11 & 12			
- 20	1608478	2	• LABEL			
- 21	1638898 NP	1	• PRINTER ASM-MOD 2 & 12			
- 21	843100 NP	1	• PRINTER ASM-MOD 1 & 11 FOR DETAIL BREAKDOWN SEE FIG. 3			
- 22	1608233	1	• CABLE ASM			
- 23	2102364	1	• CLAMP			
- 23A	357433	1	• CLAMP			
- 23B	2102365	1	• CLAMP			
- 24	1608223	1	• COVER			
- 25	1608224	1	• BRACKET			
- 26	1608547	1	• SWITCH			
- 27	1608217	1	• PANEL ASM,ENGLISH-MOD 1 & 2			
- 27	1608201	1	• PANEL ASM,GERMANY-MOD 1 & 2			
- 27	1608202	1	• PANEL ASM,SPAIN-MOD 1 & 2			
- 27	1608203	1	• PANEL ASM,ITALY-MOD 1 & 2			
- 27	1608205	1	• PANEL ASM,FRANCE-MOD 1 & 2			
- 27	2451363	1	• PANEL ASM-MOD 11 & 12			
- 28	138755	2	• LABEL			
- 29	843268	1	• LABEL,100/110V			
- 29	843294	1	• LABEL,220/235V			
- 30	1608226	1	• COVER			
- 31			SEE LINE CORD CHART			
- 32	615683	1	• FUSE,100/110V			
- 32	303549	1	• FUSE,220/235V			
- 33	1860276	1	• FILTER			
- 34	2152919	1	• JUMPER			
- 35	107611	1	• STRAIN RELIEF			
- 36	214968	1	• GROMMET			
- 36A	1608225	1	• HOUSING,FILTER			
- 37	38842	4	• SCREW,MACH-FLAT HD 6-32 X 1/4 LG USED WITH HOUSING 1608414			
- 37	2451223	4	• SCREW,THD FORM FLAT HD 6-19 X 3/8 LG USED WITH HOUSING 2451121 & 4836376			
- 38	1638905	1	• KNOB ASM-MOD 1 & 2			

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FOR PARTS
NOT SHOWN
SEE FIG. 1

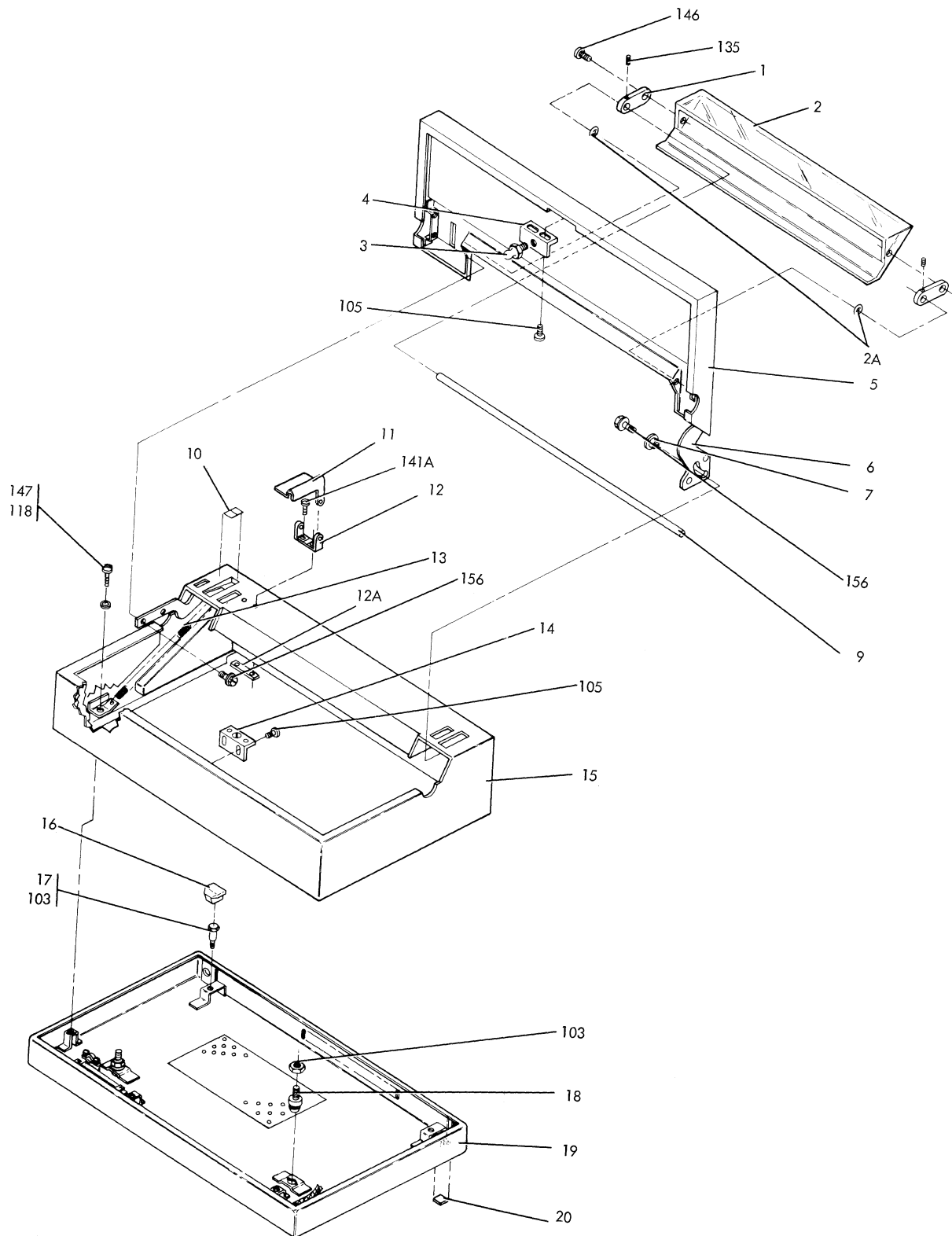


FIGURE 2. COVERS AND BASE ASM, METAL. SEE LIST 2.

[illegible]

FOR PARTS
NOT SHOWN
SEE FIG. 1A

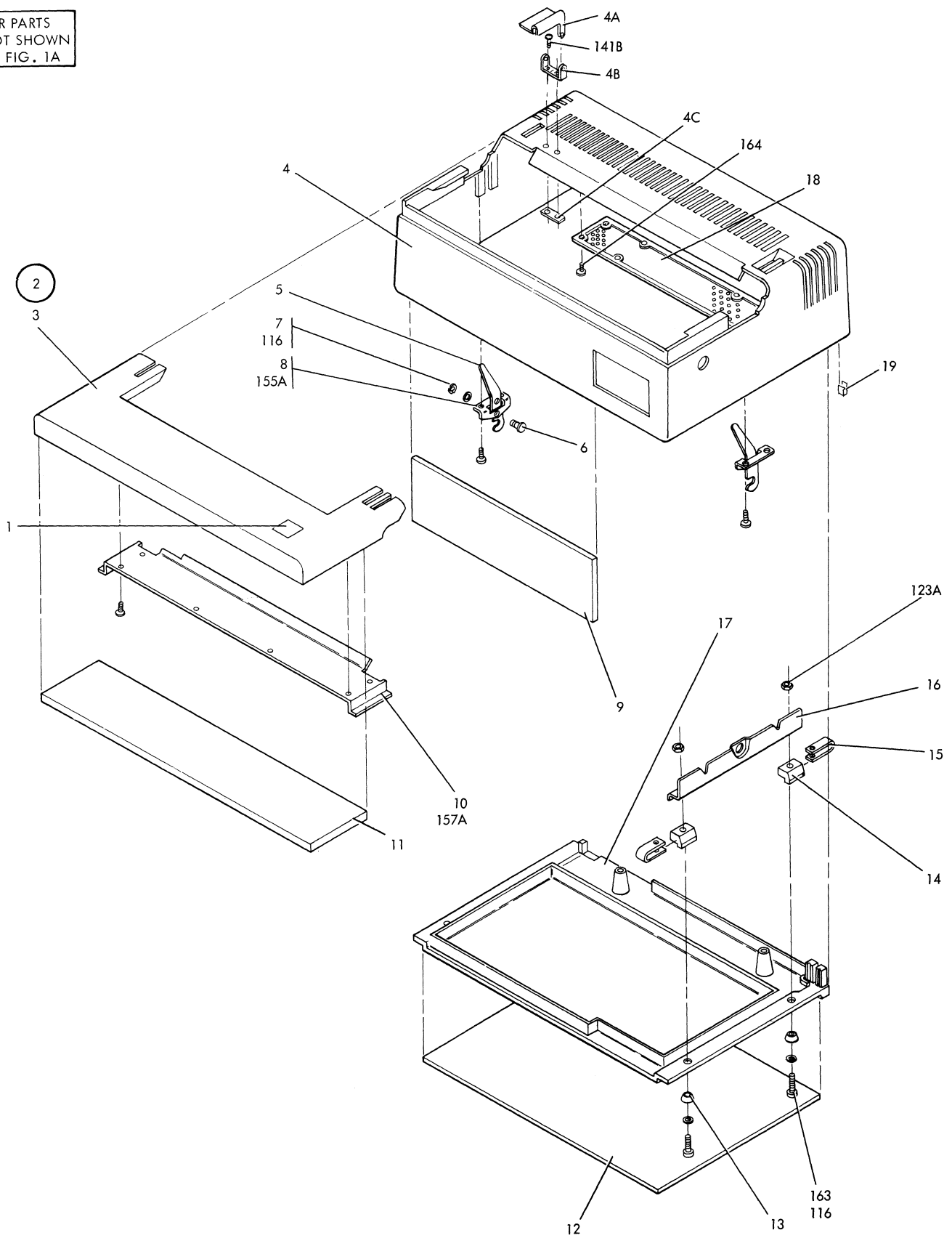


FIGURE 2A. COVER ASM, PRINTER, MOLDED. SEE LIST 2A.

[illegible]

FOR PARTS
NOT SHOWN
SEE FIG. 1

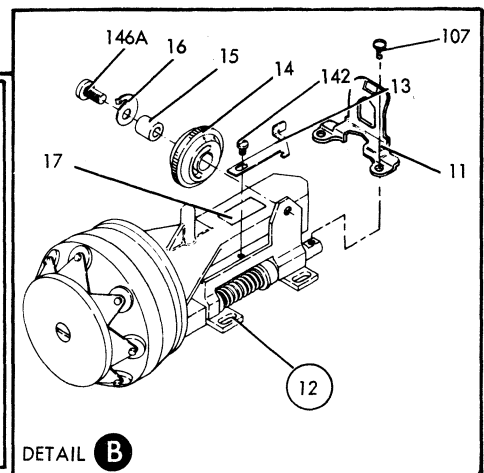
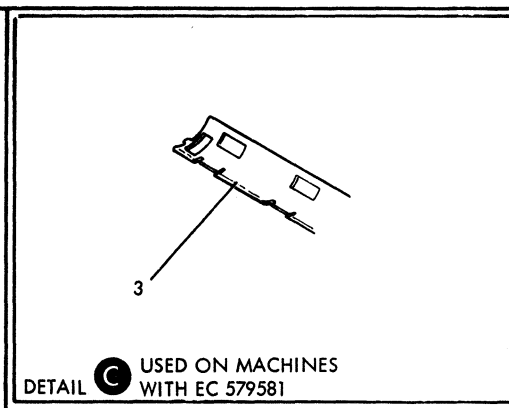
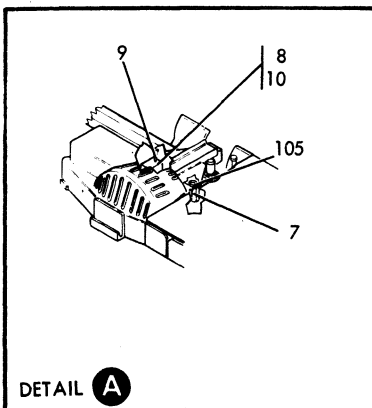
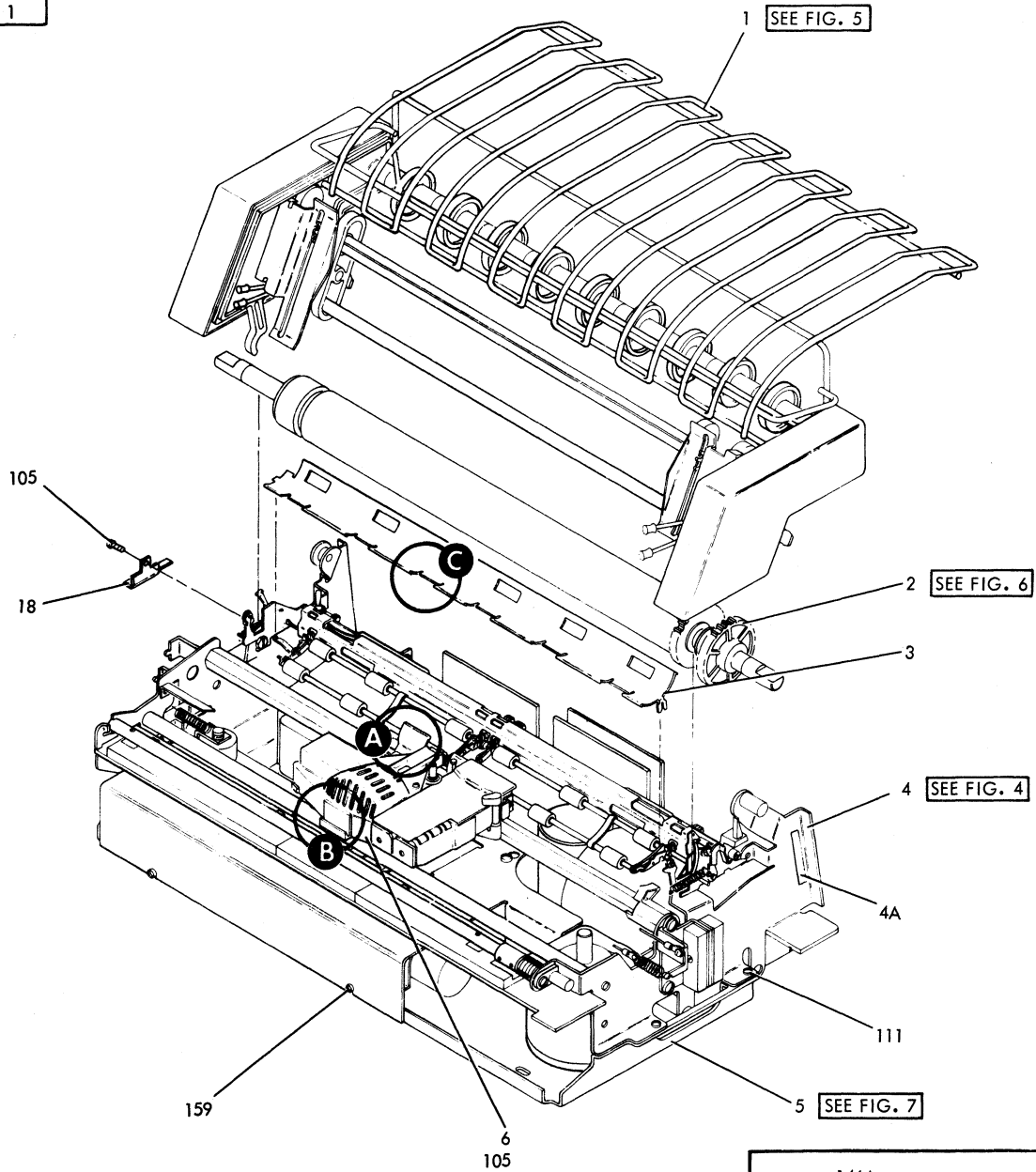


FIGURE 3. PRINTER ASM. SEE LIST 3.

[illegible]

FOR PARTS
NOT SHOWN
SEE FIG. 3

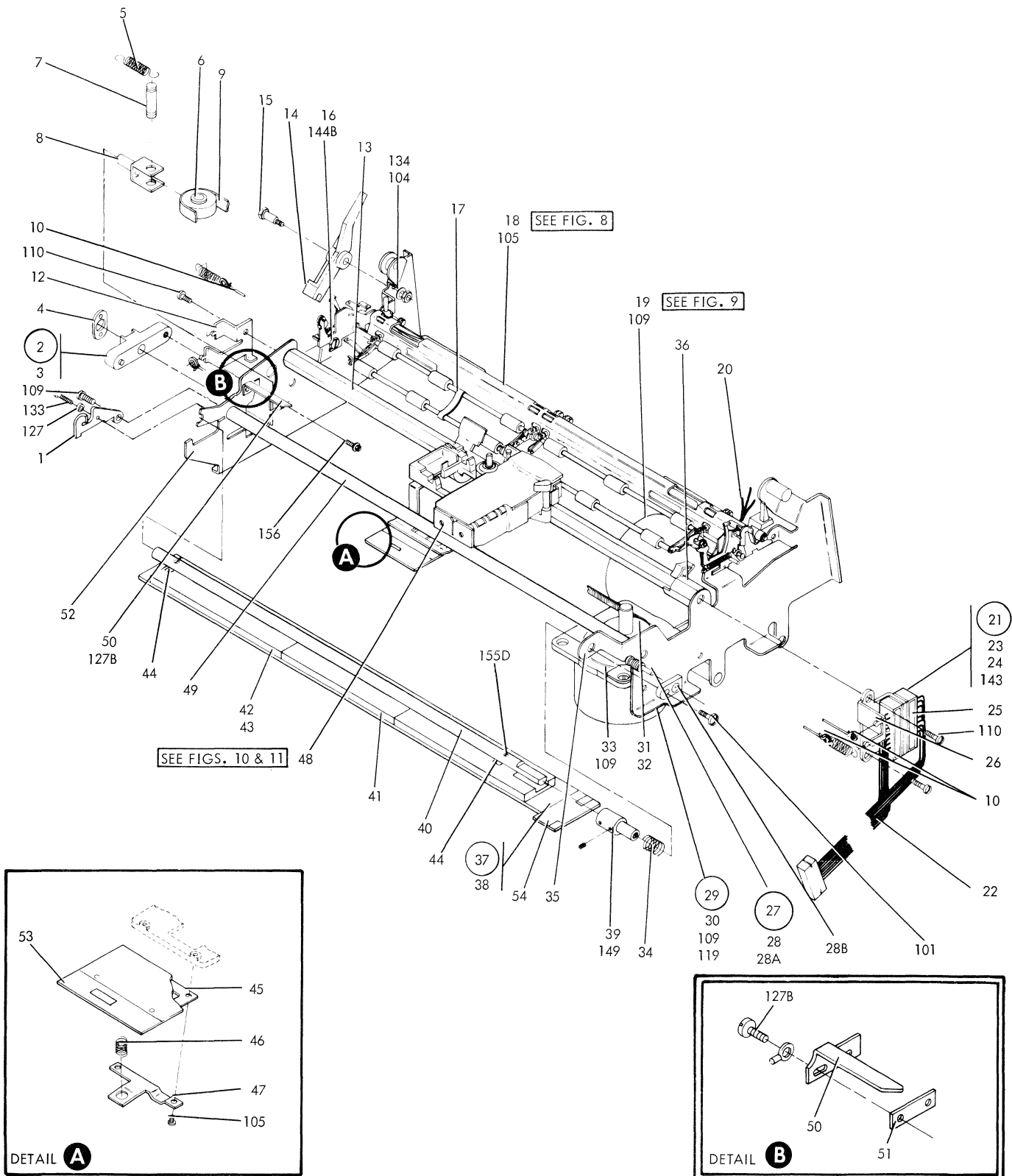


FIGURE 4. FRAME ASM. SEE LIST 4.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 4			
			1	2	3	4
4	843160 1638713		FRAME ASM,80 CPS-MOD 1 & 11 FRAME ASM,120 CPS-MOD 2 & 12 FOR NEXT HIGHER ASM SEE LIST 3-4 AND FOR ILLUSTRATION FIG. 4			
- 1	843389	1	• BRACKET			
- 2	1638766	1	• BELT TENSIONER ASM			
- 3	843359 NR	1	• • BUSHING			
- 4	843357 NR	1	• • PLATE,SPRING HOOK			
- 5	843360 NR	1	• • SPRING,BELT TAKE-UP			
- 6	843146 NR	1	• • PULLEY ASM			
- 7	843356 NR	1	• • SHAFT			
- 8	1638775 NR	1	• • YOKE ASM			
- 9	843153 NR	1	• • BELT			
- 10	1638837	2	• LINE ASM			
- 12	843352	1	• BRACKET,RIBBON DRIVE LINE			
- 13	843173	1	• SHAFT			
- 14	843316	1	• LEVER,MAIN SWITCH-MOD 1 ONLY			
- 15	843317	1	• STUD-MOD 1 ONLY			
- 16	843344	2	• SCREW,SHOULDER			
- 17	843123	2	• SPRING			
- 18	843240	1	FOR DETAIL BREAKDOWN SEE FIG. 8 • A-FRAME ASM			
- 19	1638714	1	• EMITTER ASM,FORMS FEED			
- 20	843264	1	FOR DETAIL BREAKDOWN SEE FIG. 9 • CABLE ASM,FORMS EMITTER USED ON MACHINES WITH FORMS EMITTER PC BOARD AND WITHOUT EC 579623			
- 21	843573	1	• TAPER PIN CONNECTOR ASM USED ON MACHINES WITH FORMS EMITTER PC BOARD AND WITHOUT EC 579623			
- 21	1638758	1	• TAPER PIN CONNECTOR ASM USED ON MACHINES W/O FORMS EMITTER PC BOARD AND WITH EC 579623			
- 22	843263	1	• • CABLE ASM,MACHINE USED ON MACHINES WITH FORMS EMITTER PC BOARD AND WITHOUT EC 579623			
- 22	1638782	1	• • CABLE ASM,MACHINE USED ON MACHINES W/O FORMS EMITTER PC BOARD AND WITH EC 579623			
- 23	302090	2	• • TAPER PIN BLOCK			
- 24	302131	2	• • INSULATOR			
- 25	843569	1	• • LABEL			
- 26	843233	1	• • BRACKET,TAPER PIN CONNECTOR			
- 27	843195	1	• STUD,HORIZ FINE ADJUST USED ON MACHINES WITHOUT ADJUSTABLE RETRACT RAMP AND WITHOUT EC 579623			
- 27	1638778	1	• STUD ASM USED ON MACHINES WITH ADJUSTABLE RETRACT RAMP AND WITH EC 579623			
- 28	1638743	1	• • STUD,USED ON MACHINES WITH ADJUSTABLE			
- 28A	1092125	1	• • RETAINER,USED ON MACHS WITH ADJUSTABLE RETRACT RAMP AND WITH EC 579623			
- 28B	843194	1	• • NUT PLATE			
- 29	843164	1	• MOTOR/PULLEY ASM			
- 30	2526734 NR	1	• • MOTOR			
- 31	843151 NR	1	• • PULLEY			
- 32	1077815 NR	1	• • PIN,ROLL			
- 33	843174	1	• • BRACKET			
- 34	843211	1	• SPRING			
- 35	843236	1	• BRACKET,RH-USED ON MACHS W/O ADJUSTABLE RETRACT RAMP AND WITHOUT EC 579623			
- 35	1638725	1	• BRACKET,RH-USED ON MACHS WITH ADJUSTABLE RETRACT RAMP AND WITH EC 579623			
- 36	1638712	1	• STOP			
- 37	1638711	1	• EMITTER ASM			
- 38	1638796 NR	1	• • BOARD ASM			
- 39	843584	1	• • SLIDE			
- 40	1638797	1	• • ROD			
- 41	1638991	1	• • LABEL			
- 42	1638710 NR	1	• • BAR			
- 43	1638755 NR	1	• • FILM			
- 44	1638742	2	• • BRACKET,GROUND			
- 45	843202	1	• PICK-UP SLIDER ASM			
- 46	843182	1	• SPRING			
- 47	843337	1	• CLAMP			
- 48	843170	1	• CARRIER ASM,80 CPS USED ON MACHINES WITH ADJUSTABLE RIBBON BOX SLOT AND WITHOUT EC 579627			
- 48	843444	1	• CARRIER ASM,80 CPS			

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FOR PARTS
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SEE FIG. 3

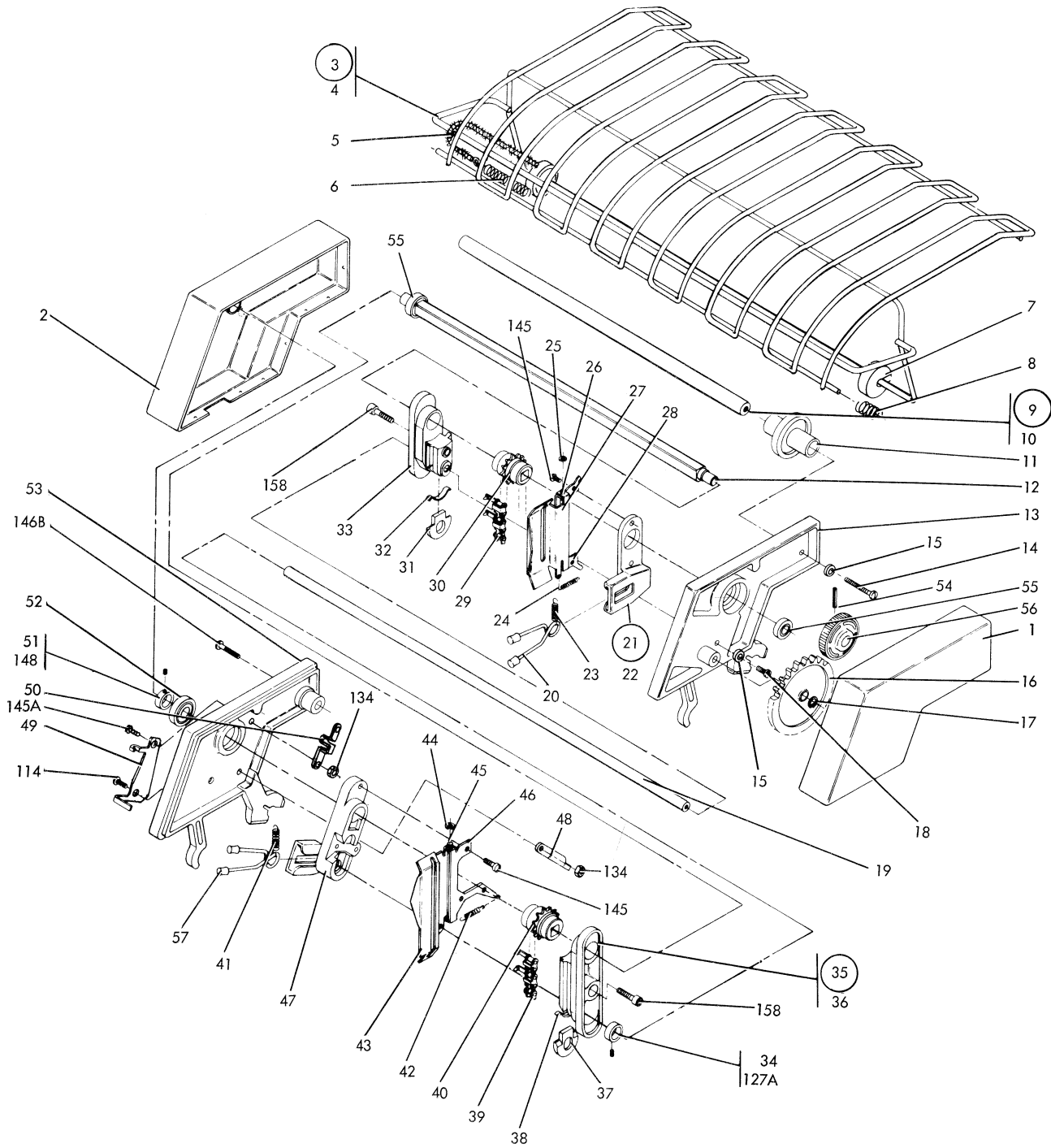


FIGURE 5. FORMS FEED ASM. SEE LIST 5.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 5			
			1	2	3	4
5	1638831 4410797		FORMS FEED ASM-MOD 1 & 2 FORMS FEED ASM-MOD 11 & 12 FOR NEXT HIGHER ASM SEE LIST 1A-1 AND 3-1 AND FOR ILL FIG 5			
- 1	1638836	1	• COVER,RH-MOD 1 & 2			
- 1	843139	1	• COVER,RH-MOD 11 & 12			
- 2	1638835	1	• COVER,LH-MOD 1 & 2			
- 2	843138	1	• COVER,LH-MOD 11 & 12			
- 3	843575	1	• GUIDE ASM,FORMS			
- 4	843313	1	• • GUIDE			
- 5	843574	1	• • ELIMINATOR			
- 6	843576	1	• • SPRING			
- 7	1638841	2	• • GUIDE,PAPER			
- 8	1638838	1	• • SPRING			
- 9	1638819	1	• FEED ASM,FORMS TRACTOR UNIT			
-10	843281 NR	1	• • SHAFT			
- 11	843282 NR	9	• • ROLLER			
- 12	843204 NR	1	• • SHAFT AND GEAR ASM			
- 13	843145 NR	1	• • FRAME,RH USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 13	1638821 NR	1	• • FRAME,RH USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			
- 14	843278	1	• • SCREW USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 14	1638815	1	• • SCREW,SPECIAL SHLDR 10-32 X 1 LG USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			
- 15	638875	2	• • WASHER,SPRING USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			
- 16	843283	1	• • GEAR			
- 17	311072	1	• • CLIP,RETAINING			
- 18	1638816	1	• • SCREW,SPECIAL SHLDR 8-32 X 3/8 LG LOCK SPRING AND WITH EC 579607			
- 18	843277	1	• • SCREW LOCK SPRING AND WITHOUT EC 579607 USED ON MACHINES WITH SQUARE HANDLE			
- 19	1638802 NR	1	• • SHAFT			
- 20	843206 NR	2	• • LOCK SPRING ASM			
- 21	843205 NR	1	• • TRACTOR ASM,RH USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 21	1638823 NR	1	• • TRACTOR ASM,RH USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			
- 22	843291 NR	1	• • CARRIER ASM			
- 22	1638825 NR	1	• • CARRIER ASM USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 23	1164080	1	• • SPRING USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			
- 24	843289	1	• • SPRING			
- 24	1638833	1	• • SPRING USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 25	219633	1	• • RING,RETAINING			
- 26	843272	1	• • PIN,HINGE			
- 27	843292	1	• • PLATE,PRESSURE USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 27	1638832	1	• • PLATE,PRESSURE USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			
- 28	843288 NR	1	• • PLATE,HINGE			
- 29	843274 NR	1	• • CHAIN ASM			
- 29	1638834 NR	1	• • CHAIN ASM USED ON MACHINES WITH ROUND HANDLE LOCK SPRING AND WITHOUT EC 579607			
- 30	843285 NR	1	• • SPROCKET USED ON MACHINES WITH SQUARE HANDLE LOCK SPRING AND WITH EC 579607			

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FOR PARTS
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SEE FIG. 3

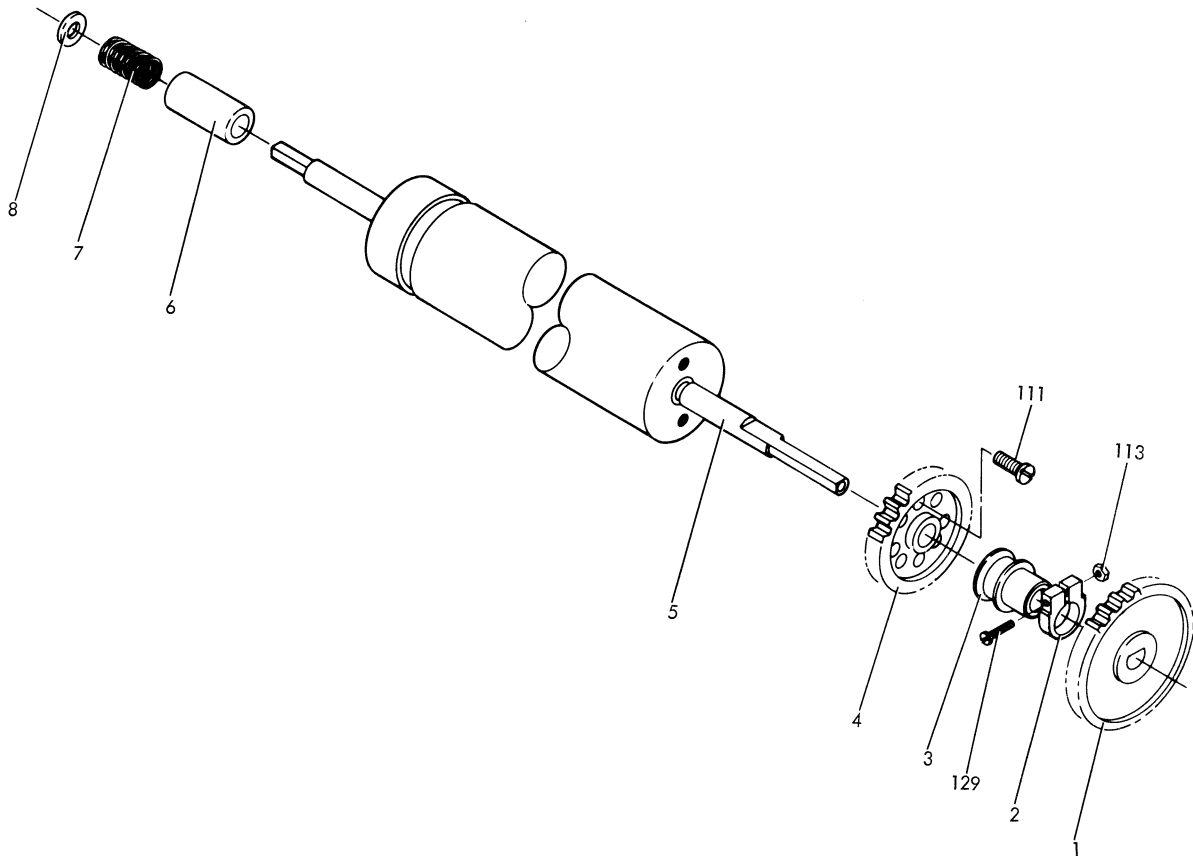


FIGURE 6. PLATEN ASM. SEE LIST 6.

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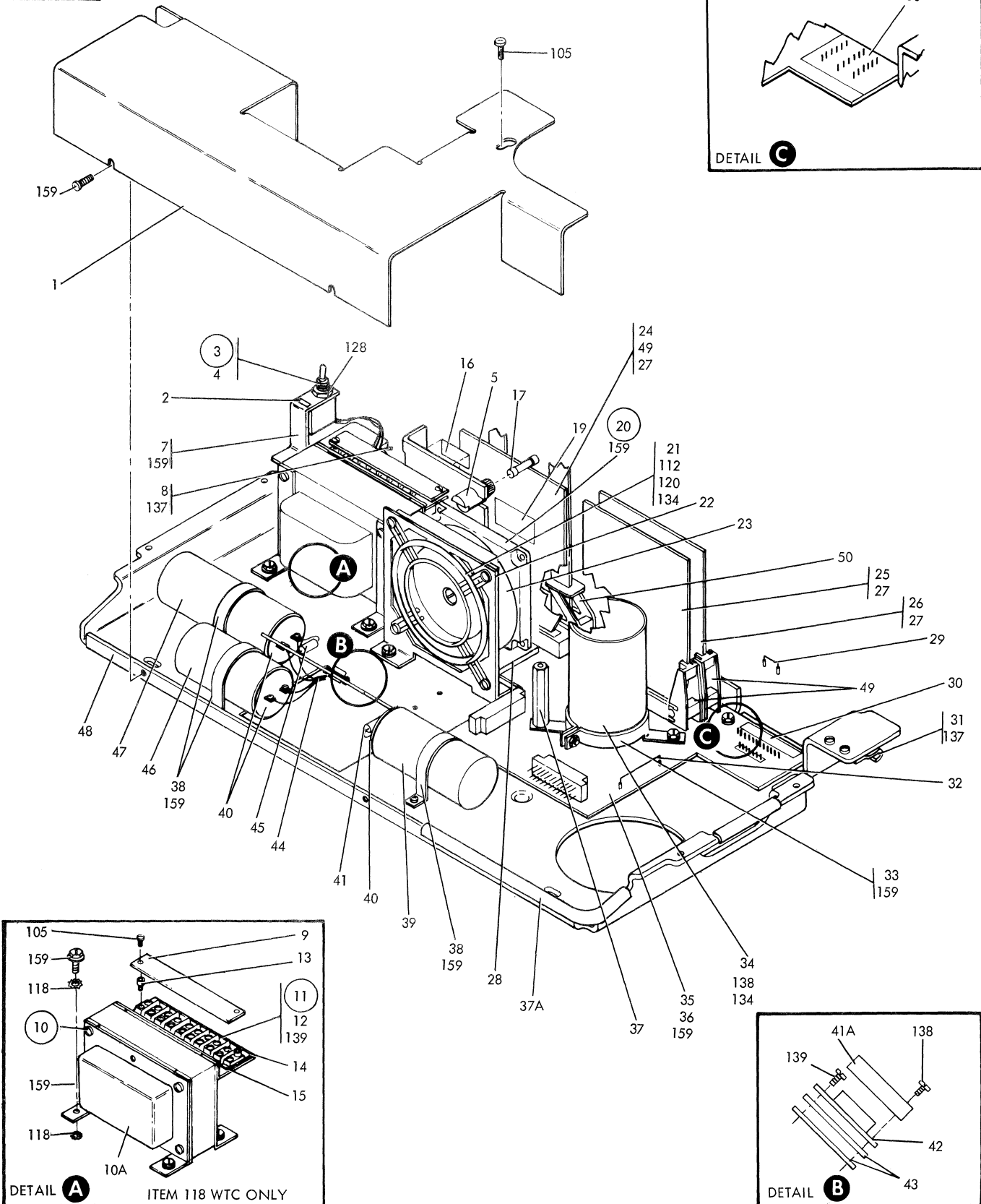


FIGURE 7. POWER SUPPLY ASM. SEE LIST 7.

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 7			
			1	2	3	4
7	843371		POWER SUPPLY ASM,80 CPS			
	1638899		POWER SUPPLY ASM,120 CPS			
			FOR NEXT HIGHER ASM SEE LIST 3-5 AND FOR ILLUSTRATION FIG. 7			
- 1	843221	1	•	COVER		
- 2	122685	1	•	NAMEPLATE-USED ON 80 CPS MACHINES WITHOUT EC 579969		
- 3	843425	1	•	AC WIRING ASM		
			USED ON 80 CPS MACHINES WITHOUT EC 579969			
- 4	843424 NR	1	•	SWITCH		
- 5	1638846	1	•	FUSE HOLDER ASM		
- 7	843310	1	•	BRACKET-USED ON 80 CPS MACHINES WITHOUT EC 579969		
- 8	1204528	1	•	GUIDE,LH		
- 9	361537	1	•	SHIELD		
- 10	843592	1	•	TRANSFORMER		
- 10	843594		•	TRANSFORMER,WTC/GBGI		
- 10A	1638879	1	•	SHIELD		
- 11	843587 NR	1	•	BRACKET ASM		
- 12	522850 NR	1	•	TERMINAL BLOCK		
- 13	2728872 NR	2	•	STANDOFF		
- 14	522849 NR	1	•	MARKER STRIP		
- 15	843581 NR	1	•	BRACKET		
- 16	843268	1	•	LABEL,2A SB 100/115V		
- 16	843294	1	•	LABEL 1A SB 220/235V		
- 17	615683	1	•	FUSE,2A SB 100/115V		
- 17	303549	1	•	FUSE,1A SB 220/220V		
- 19	845762	1	•	LABEL		
- 20	843595	1	•	FAN ASM,80 CPS		
			USED ON MACHINES WITHOUT EC 579779			
- 20	1638990	1	•	FAN ASM,80 CPS		
			USED ON MACHINES WITH EC 579779			
- 20	1638717	1	•	FAN ASM,120 CPS		
- 21	5130688 NR	1	•	GUARD,80 CPS		
			USED ON MACHINES WITHOUT EC 579779			
- 22	843134 NR	1	•	BRACKET,80 CPS		
			USED ON MACHINES WITHOUT EC 579779			
- 22	1638703 NR	1	•	BRACKET,80 CPS AND 120 CPS		
			USED ON MACHINES WITH EC 579779			
- 23	843590 NR	1	•	FAN,80 CPS		
- 23	1638783 NR	1	•	FAN,120 CPS		
- 24	5863336	1	•	CIRCUIT CARD,WIRE DRIVE WITH FORMS EMITTER PC BOARD		
			USED ON MACHINES WITHOUT EC 579623			
- 24	5863341	1	•	CIRCUIT CARD,WIRE DRIVE WITHOUT FORMS EMITTER PC BOARD		
			USED ON MACHINES WITH EC 579623			
- 25	5863337	1	•	CIRCUIT CARD,MOTOR DRIVE WITH FORMS EMITTER PC BOARD		
			USED ON MACHINES WITHOUT EC 579623			
- 25	5863342	1	•	CIRCUIT CARD,MOTOR DRIVE WITHOUT FORMS EMITTER PC BOARD		
			USED ON MACHINES WITH EC 579623			
- 26	5863338	1	•	CIRCUIT CARD,VR/SENSE AMP WITH FORMS EMITTER PC BOARD		
			USED ON MACHINES WITHOUT EC 579623			
- 26	5863340	1	•	CIRCUIT CARD,VR/SENSE AMP WITHOUT FORMS EMITTER PC BOARD		
			USED ON MACHINES WITH EC 579623			
- 27	811804	3	•	GUIDE,12 PAC		
- 28	843487	1	•	INSULATOR,120 CPS		
- 29	452608	2	•	JUMPER		
- 30	843259	1	•	LABEL,TEST POINTS		
- 31	1204527	1	•	GUIDE,RH		
- 32	843473	1	•	JUMPER		
- 33	843531	1	•	CLAMP,CAPACITOR		
- 34	2706648	1	•	CAPACITOR		
- 35	1638818	1	•	BOARD A1,POWER SUPPLY		
- 36	843347	1	•	INSULATOR		
- 37	843366	1	•	STUD		
- 37A	2544086	AR	•	GROMMET		
- 38	843129	1	•	CLAMP,CAPACITOR		
- 39	2706649	1	•	CAPACITOR		
- 40	5261296	3	•	SHIELD		
- 41	843447	1	•	RESISTOR ASM		
- 41A	843246	1	•	COVER		
- 42	5252662	1	•	TRANSISTOR		
- 43	5130489	2	•	INSULATOR		
- 44	843342	1	•	CABLE ASM-80 CPS		

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FOR PARTS
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SEE FIG. 4

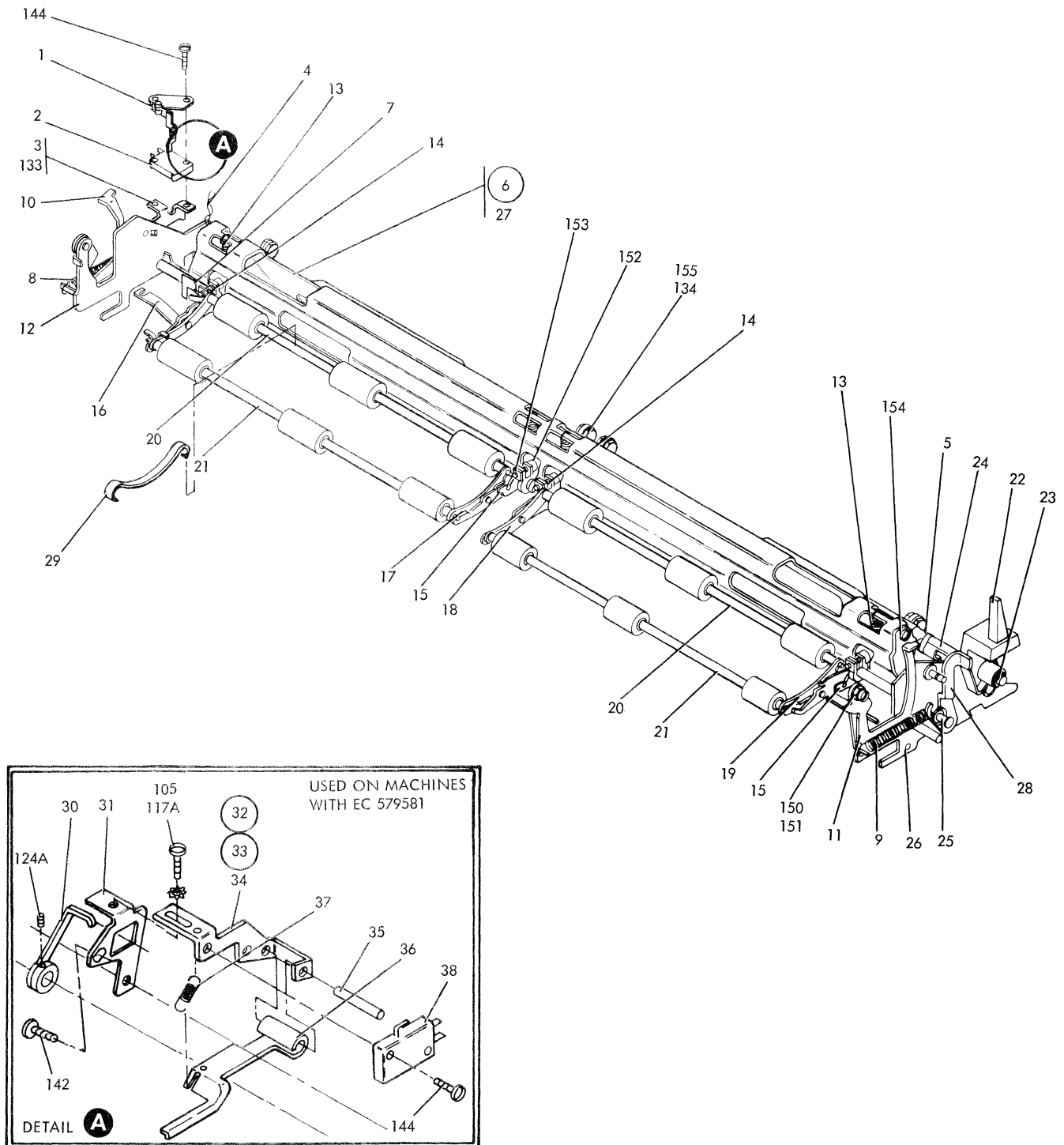


FIGURE 8. A-FRAME ASM. SEE LIST 8.

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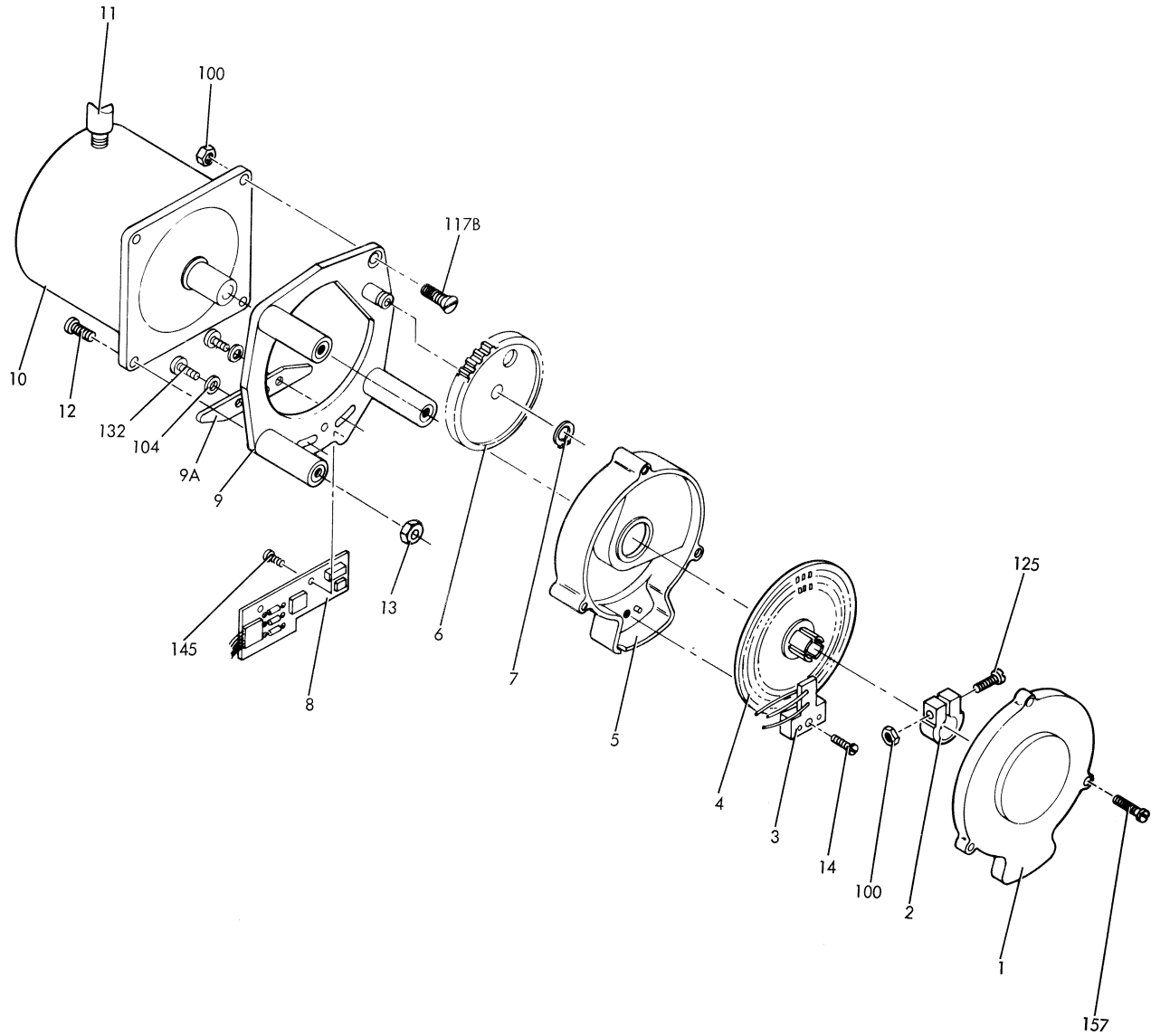
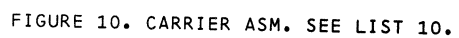


FIGURE 9. EMITTER ASM, FORMS FEED. SEE LIST 9.

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SEE FIG. 4

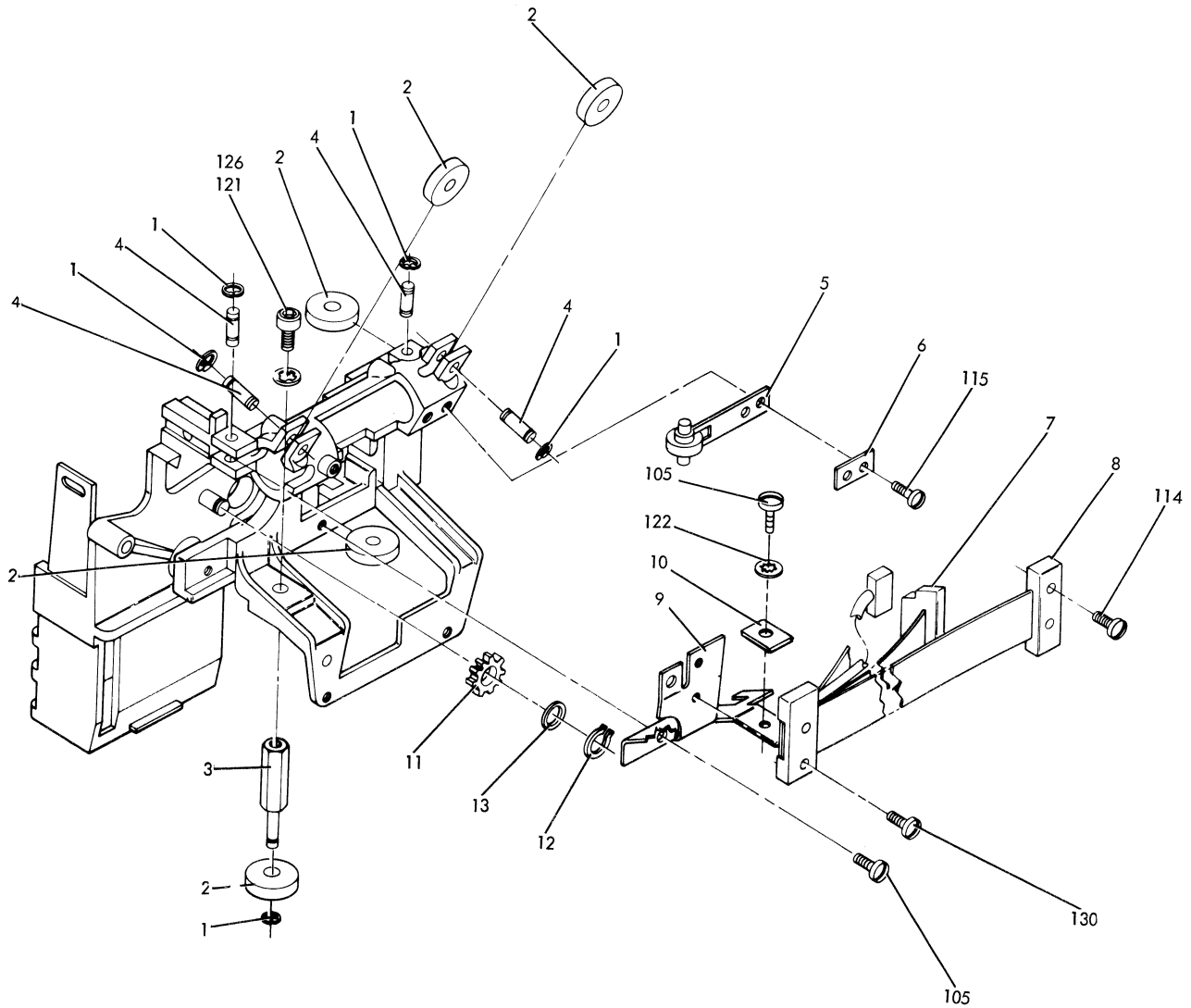


FIGURE 11. CARRIER ASM. SEE LIST 11.

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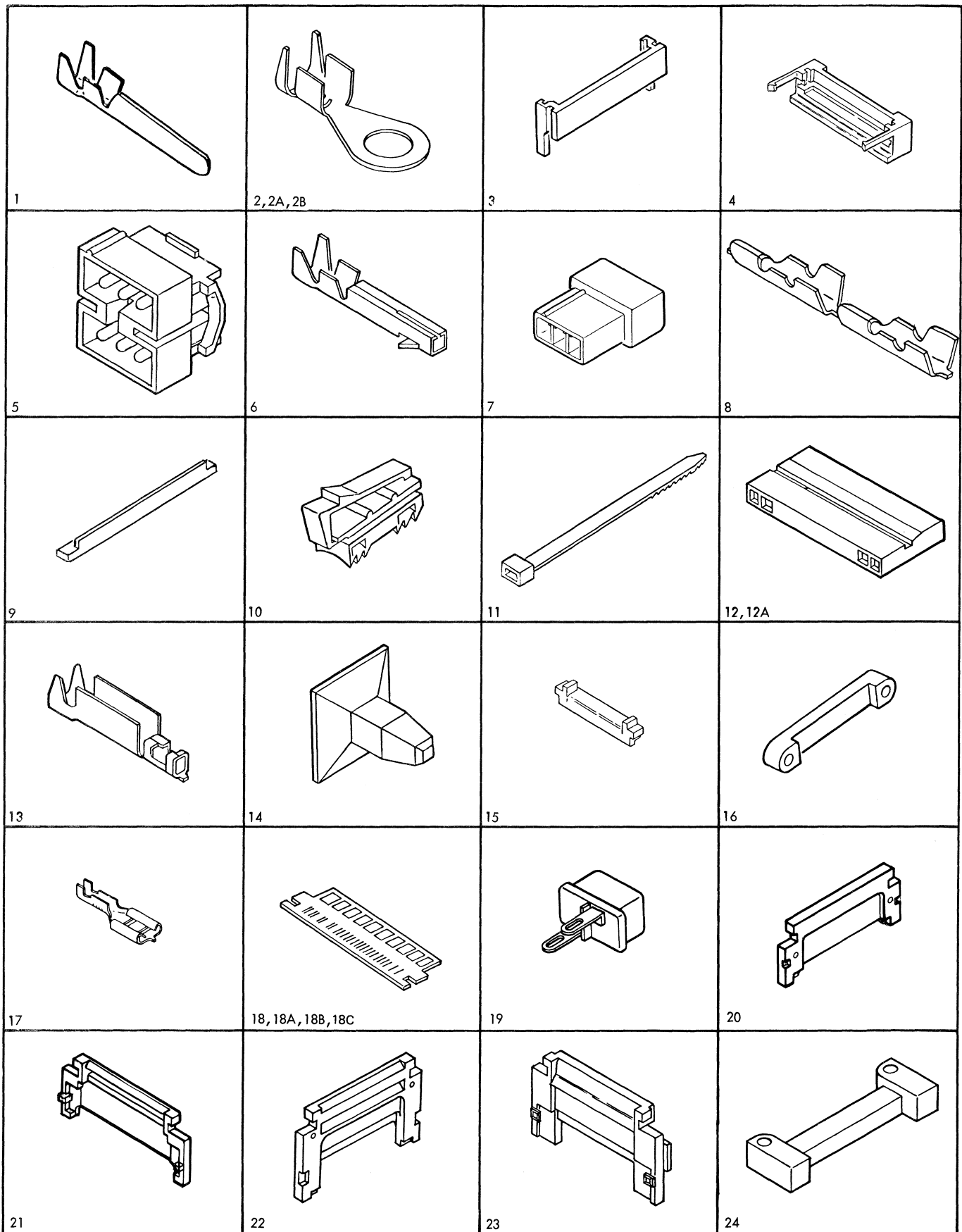


FIGURE 12. CABLE AND JUMPER ASM COMPONENT PARTS. SEE LIST 12.

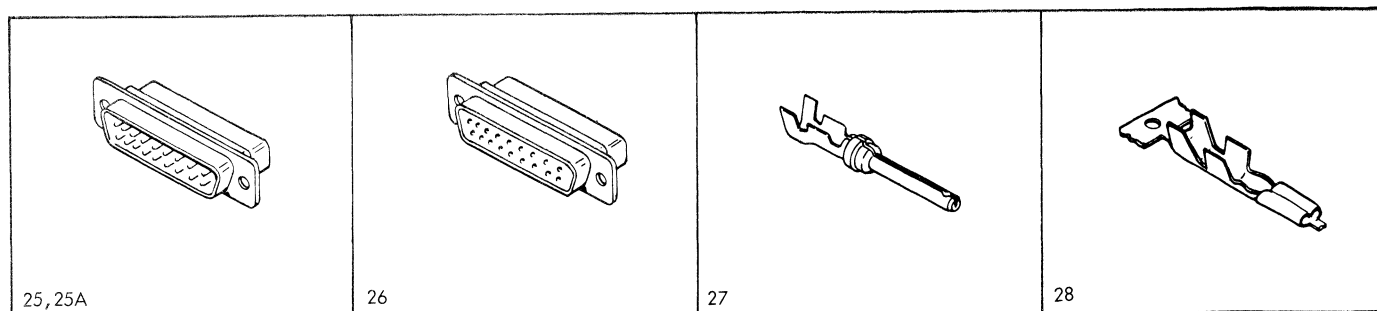


FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 12			
			1	2	3	4
12	NO NO.		CABLE AND JUMPER ASM COMPONENT PARTS			
	843262		CABLE ASM,PRINT HEAD			
	843263		CABLE ASM,MACHINE USED ON MACHINES WITH FORMS EMITTER PC BOARD AND WITHOUT EC 579623			
	1638782		CABLE ASM,MACHINE USED ON MACHINES W/O FORMS EMITTER PC BOARD AND WITH EC 579623			
	843264		CABLE ASM,FORMS EMITTER USED ON MACHINES WITH FORMS EMITTER PC BOARD AND WITHOUT EC 579623			
	843333		CABLE ASM,END OF FORMS			
	843342		CABLE ASM,POWER SUPPLY			
	1608232		LINE CORD			
	1608233		CABLE ASM,AC DISTRIBUTION			
	1608488		CABLE ASM,I/O PLUG			
	1608489		CABLE ASM,I/O RECEPTACLE			
	1608492		CABLE ASM,POWER PLUG			
	1608541		CABLE ASM,			
- 1	483657		• TERMINAL,TAPER PIN 26-18 AWG			
- 2	483677		• TERMINAL,RING 16-22 AWG NO. 6 HOLE			
- 2A	483681		• TERMINAL,RING 18-20 AWG NO. 8 HOLE			
- 2B	483685		• TERMINAL,RING 18-20 AWG NO. 10 HOLE			
- 3	811802		• CARD GUIDE,6 PAC			
- 4	818556		• STRAIN RELIEF			
- 5	1160983		• HOUSING			
- 6	1166114		• TERMINAL PIN 22-18 AWG			
- 7	1166117		• HOUSING			
- 8	2114526		• RECEPTACLE PIN			
- 9	2454975		• RETAINER			
- 10	2546373		• ANCHOR,CABLE			
- 11	2546652		• STRAP			
- 12	2637680		• HOUSING,1X4			
- 12A	2731394		• HOUSING,1X8			
- 13	2637682		• CONNECTOR DISCRETE 26-22 AWG			
- 14	2637689		• INSERT POLARIZATION			
- 15	4685093		• STRAIN RELIEF			
- 16	5353922		• STRAIN RELIEF			
- 17	5412817		• TERMINAL			
- 18	5800610		• CARD,CABLE			
- 18A	5800674		• CARD,CABLE			
- 18B	5998622		• CARD,CABLE			
- 18C	5999990		• CARD,CABLE			
- 19	195000		• LAMP SOCKET			
- 20	813350		• STRAIN RELIEF			
- 21	813351		• STRAIN RELIEF			
- 22	813803		• STRAIN RELIEF			
- 23	813804		• STRAIN RELIEF			
- 24	5352958		• STRAIN RELIEF			
- 25	1608649		• CONNECTOR,15 POS-PLUG			
- 25A	1608688		• CONNECTOR,25 POS-PLUG			
- 26	1608689		• CONNECTOR 25 POS-RECEPTACLE			
- 27	1655339		• TERMINAL,PIN 20-24 AWG			
- 28	1608893		• TERMINAL,SLIP-ON 24-20 AWG			

FIGURE- INDEX NUMBER	PART NUMBER	UNITS PER ASM.	DESCRIPTION FOR FIGURE 13				
			1	2	3	4	
13	NO NO.		ATTACHING PARTS				
- 100	221		• NUT,HEX 10-32				
- 101	337		• SCREW,MACH-FIL HD 8-32 X 3/8 LG				
- 102	367		• SCREW,MACH-FLAT HD 10-32 X 5/8 LG				
- 102A	3550		• WASHER,FLAT 1/4 ID X 9/16 OD X .05 THK				
- 103	3960		• NUT,HEX 1/4-20 X 7/16 FL W				
- 104	6364		• WASHER,LOCK-SPLIT NO. 6 X 1/4 OD				
- 105	10170		• SCREW,MACH-BIND HD 6-32 X 1/4 LG				
- 106	11598		• NUT,HEX 10-32				
- 107	15887		• SCREW,MACH-BIND HD 2-56 X 1/8 LG				
- 108	25627		• SCREW,MACH-BIND HD 8-32 X 1/2 LG				
- 109	32042		• SCREW,MACH-BIND HD 10-32 X 3/8 LG				
- 110	32617		• SCREW,MACH-BIND HD 10-32 X 7/16 LG				
- 111	34512		• SCREW,MACH-BIND HD 8-32 X 3/8 LG				
- 112	35739		• SCREW,MACH-BIND HD 6-32 X 7/16 LG				
- 112A	36844		• SCREW,MACH-HEX HD 1/4-20 X 5/8 LG				
- 113	37913		• NUT,HEX 4-40				
- 114	38235		• SCREW,MACH-BIND HD 6-32 X 5/16 LG				
- 115	38350		• SCREW,MACH-FIL HD 6-32 X 1/4 LG				
- 115A	38442		• SCREW,MACH,FLAT HD 6-32 X 1/4 LG				
- 116	45690		• WASHER,FLAT NO. 10 X 7/16 OD X 1/32 THK				
- 116A	48594		• SCREW,MACH,BIND HD 4-40 X 3/16 LG				
- 117	52523		• SCREW,MACH-FIL HD 4-40 X 5/8 LG				
- 117A	55901		• WASHER,LOCK-EXT T .168 ID X .381 OD				
- 117B	55918		• SCREW,MACH-BIND HD 10-32 X 5/8 LG				
- 118	56079		• WASHER,LOCK-EXT T .195 ID X .41 OD				
- 119	56121		• WASHER,LOCK-INT T NO. 10 X .381 OD				
- 120	56722		• WASHER,LOCK-EXT T .141 ID				
- 120A	58207		• SCREW,MACH,BIND HD 8-32 X 1/4 LG				
- 121	60646		• WASHER,LOCK-INT T NO. 8 X .34 OD				
- 122	62031		• WASHER,LOCK-INT T NO. 6 X .295 OD				
- 123	70078		• SCREW,THD FORM-PAN HD 6-32 X 1/4 LG				
- 123A	72828		• NUT,SELF LKG 8-32 X .334 FL W				
- 123B	76574		• WASHER,LOCK EXT T 1/4 ID X 1/2 OD				
- 123C	80651		• SCREW,THD FORM-BIND HD 6-32 X 3/8 LG				
- 124	81693		• SCREW,MACH-BIND HD 6-32 X 3/8 LG				
- 124A	123780		• SETSCREW,SPLINE DR CUP PT 10-32X3/16 LG				
- 125	129654		• SCREW,CAP-SOC HD 10-32 X 3/8 LG				
- 126	149897		• SCREW,CAP-SOC HD 8-32 X 3/8 LG				
- 127	150209		• WASHER,LOCK-EXT T .115 ID X .27 OD				
- 127A	151720		• SETSCREW,6 FLUTE DR CUP PT 8-32X3/16 LG				
- 127B	170215		• SCREW AND WASHER 6-32 X 3/8 LG				
- 128	179743		• NUT,HEX 15/32-32 X 9/16 FL W				
- 128A	186758		• SCREW,MACH-BIND HD 8-32 X 7/16 LG				
- 129	186925		• SCREW,CAP,6 FLUTE SOC HD 4-40 X 5/8 LG				
- 130	236550		• SCREW,MACH-BIND HD 4-40 X 3/8 LG				
- 131	236849		• SCREW,MACH-BIND HD 10-32 X 1/4 LG				
- 132	251820		• SCREW,CAP-SOC HD 6-32 X 1/2 LG				
- 133	251970		• SCREW,MACH-BIND HD 4-40 X 1/4 LG				
- 134	257187		• NUT,HEX 6-32				
- 134A	257189		• NUT,HEX 8-32				
- 135	257957		• SETSCREW,6 FLUTE HD-CUP PT 4-40 X 1/8 LG				
- 135A	257969		• SETSCREW,6 FLUTE 6-32 X 1/8 LG CUP PT				
- 136	257986		• WASHER,FLAT 5/32 ID X 5/16 OD X 1/32 THK				
- 137	265195		• SCREW,MACH-HEX HD 6-32 X 7/16 LG				
- 137A	321483		• SCREW,MACH-BIND HD 8-32 X 1 LG				
- 138	322065		• SCREW,MACH-BIND HD 6-32 X 5/8 LG				
- 139	322550		• SCREW,MACH-BIND HD 6-32 X 1/2 LG				
- 139A	322551		• SCREW,MACH-BIND HD 6-32 X 3/4 LG				
- 140	328816		• SETSCREW,SPLINE DR CUP PT 6-32 X 3/16 LG				
- 140A	336657		• SCREW				
- 141	338238		• SCREW,MACH-BIND HD 4-40 X 5/16 LG				
- 141A	438539		• SCREW,MACH-BIND HD 2-56 X .312 LG				
- 141B	438542		• SCREW,MACH-BIND HD 2-56 X .500 LG				
- 142	438548		• SCREW,MACH-BIND HD 4-40 X 3/16 LG				
- 143	438549		• SCREW,MACH-BIND HD 4-40 X 7/16 LG				
- 144	438550		• SCREW,MACH-BIND HD 4-40 X .500 LG				
- 144A	438622		• SCREW,MACH-BIND HD 1/4-20 X .375 LG				
- 144B	602721		• NUT,HEX LOCK 10-32				
- 144C	638132		• WASHER,FLAT .169 ID X 5/8 OD X 3/32 THK				
- 145	731626		• SCREW,THD FORM-PAN HD 6-32 X 1/4 LG				
- 145A	734483		• SCREW,PAN HD 6-32 X 3/8 LG				
- 146	843248		• SCREW,SHOULDER				
- 146A	843258		• SCREW,MACH-BIND HD NYLOC 4-40 X 3/8 LG				
- 146B	843278		• SCREW				
- 147	843481		• SCREW,CAPTIVE-BIND HD 10-32 X 1-1/4 LG				
- 148	1073462		• SETSCREW,FLAT PT 6-32 X 3/16 LG				
- 149	1100523		• SETSCREW,SPLINE DR CUP PT 6-32 X 3/16 LG				
- 150	1115736		• SCREW				
- 151	1124803		• NUT				

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NUMERICAL INDEX

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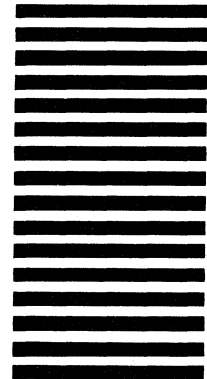
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