

STATUS	DATE	CHANGE	DATE	CHANGE
ACTIVE	09-02-65	164941	A	
RESTRICTED				

SHEET 2 OF 3

5800552

HOLE-LAND LIST

48 .043 HOLES WITH .046 LANDS

X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y
23	53	28	53	33	53	38	53	43	53	48	53	53	53	58	53
73	48	78	53	23	23	23	43	23	48	28	23	28	43	28	48
33	48	38	23	38	43	38	48	43	23	43	43	48	23	48	23
53	23	53	43	53	48	58	23	58	43	58	48	63	23	63	43
68	43	68	48	73	23	73	43	73	48	78	23	78	43	78	48

TABS USED: 24

D13 D12 D11 D10 D09 D08 D07 D06 D05 D04 D03 D02 D13 D12 D11 D107
B09 B08 B07 B06 B05 B04 B03 B02

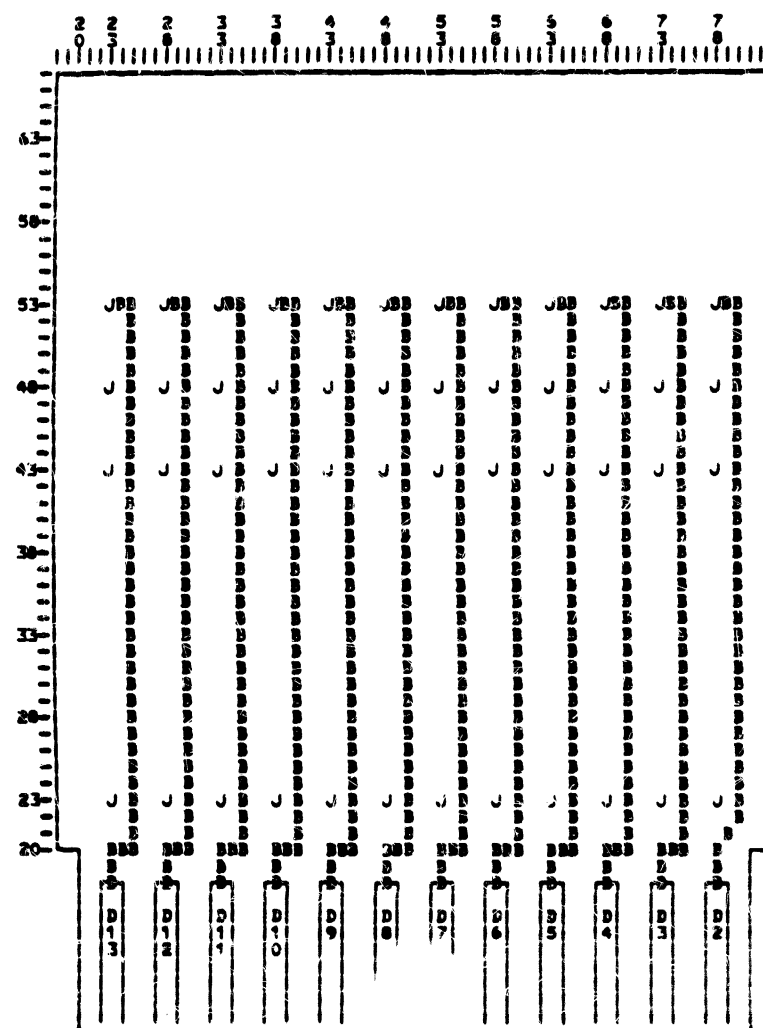
NOTES:

BB DRILL .062 + OR - .001 AFTER PLATING AT LOCATIONS X23-Y580
X28-Y580 X33-Y580 X38-Y580 X43-Y580 X48-Y580 X53-Y580 X58-Y580
X63-Y580 X68-Y580 X73-Y580 X78-Y580 X83-Y580 X88-Y580 X93-Y580
X23-Y630 X28-Y630 X33-Y630 X38-Y630 X43-Y630 X48-Y630 X53-Y630 X58-Y630
X63-Y630 X68-Y630 X73-Y630 X78-Y630

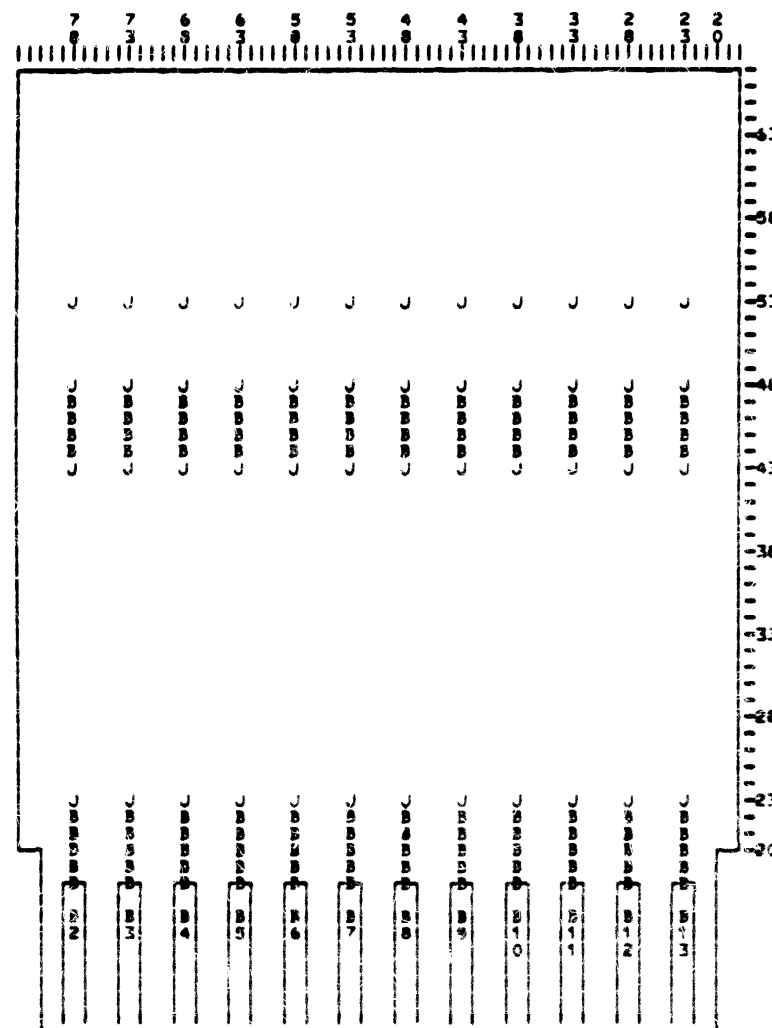
CB REFERENCE CRITICAL ARTWORK PLACEMENT OR REQUIREMENTS. ALL
CHANGES TO ARTWORKS OR CARDS REQUIRE APPROVAL BY CIRCUIT
TECHNOLOGY.

CC 00811304 01HOUSING HP.N. 4811304

CE 00811300 24CONTACT HP.N. 4811300



FRONT ARTWORK LEVEL



BACK ARTWORK LEVEL

CARD DIMENSIONS ON REFERENCE DRAWING 811192				INTERNATIONAL BUSINESS MACHINES CORP.	
MUST CONFORM TO ENG SPEC. 850911 STANDARDS CODE 1010				NAME: R&M CARD ASSEMBLY 1M16	
ISA MATERIAL 19-701 .040 EPOXY GLASS				DESIGN: 07-26-65 040 DPM 1410 09-02-65	
PLATING CURRENT AMPERES TIN LEAD COPPER				DETAIL: 07-26-65 040	
A IS A .031 LINE B IS A .013 LINE C IS A .013 LINE				CHECK: 08-14-65 040	
D IS A .031 LINE E IS A .031 LINE F IS A .031 LINE				ORIGINALLY RELEASED FOR ASSEMBLY NO. 5800552	
G IS A .031 LINE H IS A .031 LINE				NOTE: THIS DRAWING IS NOT TO SCALE	
J IS A .043 HOLE .046 LAND K IS A .049 HOLE .046 LAND					
L IS A .062 HOLE .045 LAND					

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