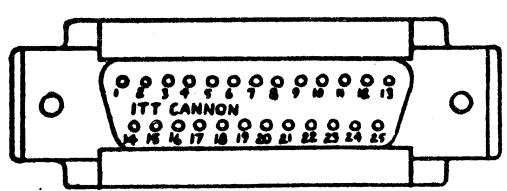


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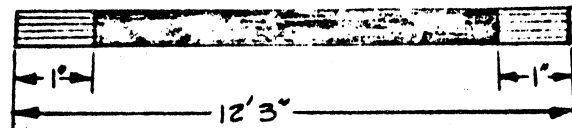
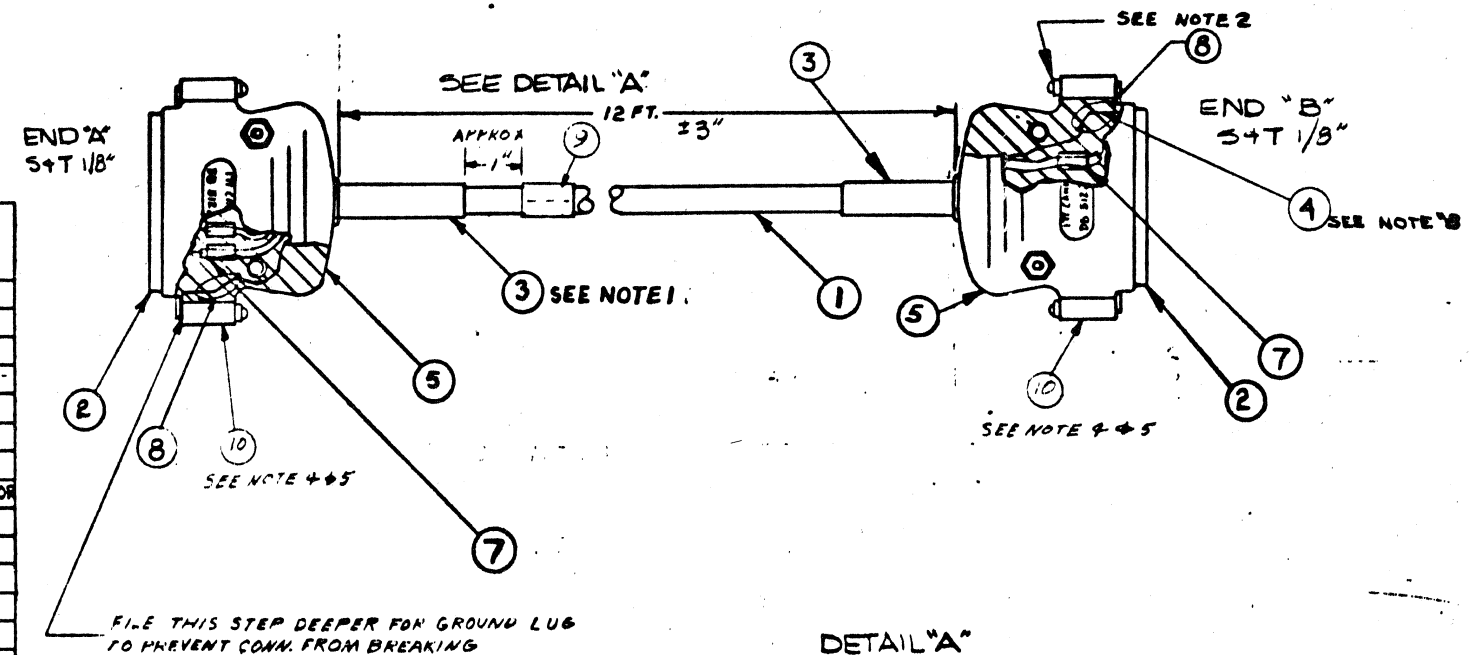


- NOTES
- 1. ASSEMBLE ITEM 3 TO ITEM 1
 - 2. HARDWARE SUPPLIED WITH ITEM 5.
 - 3. SOLDER DRAIN WIRE TO ITEM 4
 - 4. ITEM 10 NOT SHOWN
 - 5. ITEM 10 APPLIED AFTER INSPECTION

IDENT.	DESCRIPTION	QTY.
A		

DRILLED OR PUNCHED HOLE TOLERANCES:	HOLE DIA.	TOL.
	.0125 to .125	±.002
	.126 to .250	±.003
	.251 to .500	±.004

CANNON CONN. PIN NO.	WIRE NO.	CANNON CONN. PIN NO.	SIGNAL NAMES
1	1	1	(AA) PROTECTIVE GND.
2	2	2	(BA) TRANSMITTED DATA
3	3	3	(BB) RECEIVED DATA
4	4	4	(CA) REQUEST TO SEND
5	5	5	(CB) CLEAR TO SEND
6	6	6	(CC) DATA SET READY
7	7	7	(AB) SIGNAL GND.
8	8	8	(CP) CARRIER DETECTOR
9	9	9	
10	10	10	
11	11	11	(SA) SUPERVISORY TRANS
12	12	12	(SB) SUPERVISORY REC.
13	13	13	
14	14	14	
15	15	15	
16	16	16	
17	17	17	
18	18	18	
19	19	19	
20	20	20	(CD) DATA TERMINAL READY
21	21	21	
22	22	22	(CE) RING INDICATOR
23	23	23	
24	24	24	
25			



685-0099	10	2	BUBBLE BAG	5 1/2" X 4"
606-0113	9	1	HEATING TAPE	3/8" DIA
605-0123	8	2	SHRINK TUBING BLACK	3/16" I.D. 1/2" LONG
605-0002	7	AR	SLEEVE CLEAR	#15 1/4" LONG
660-0202		AR	SOLDER	63/37 ALLOY
350-4215	5	2	CONN. SHELL	CANNON #DB 51226-1
458-0361	4	2	GROUND STRAP	C6815-2B
605-0129	3	2	HEATSHRINK TUBING 1/2" OD BLACK	12 1/2" LONG
350-1030	2	2	CONN. 25 PIN	ITT CANNON DB 25P
420-0053	1	AR	CABLE SHIELDED	24 CONDUCTOR AWG 26

REVISION	DATE	BY	REASON
1	REV. PER 10/12	JRB	2-13-74
2	REVISED PER	KFA	12-08-74
3	REV. PER	JRB	4-17-74
4	REV. PER	DOU	5-04-74
5	REV. PER	ECN	3/17/76
6	REV. PER	ECN	5-15-77
7	REV. PER	ECN	9-12-77
8	REV. PER	ECN	9-12-77
9	REV. PER	ECN	9-12-77
10	REV. PER	ECN	9-12-77

WANG PART NO	ITEM	QTY	NAME	MATERIAL	DESCRIPTION
1	2227				
			WANG LABORATORIES, INC. NEWBURGH, N.Y. U.S.A.		
			MODEL NO 2200 T.C.		
			SEE ENGR SPECIFICATIONS No ES-1001		
			TOL EX AS NOTED		
			XX ± .010 FRAC ± 1/64		
			XXX ± .005 ANG ± 1°30' FINISH V		
			SCALE NTS		
			SHT 1 OF 1		
			WANG PART NUMBER		
			SIZE		
			DRAWING NUMBER		
			REV		